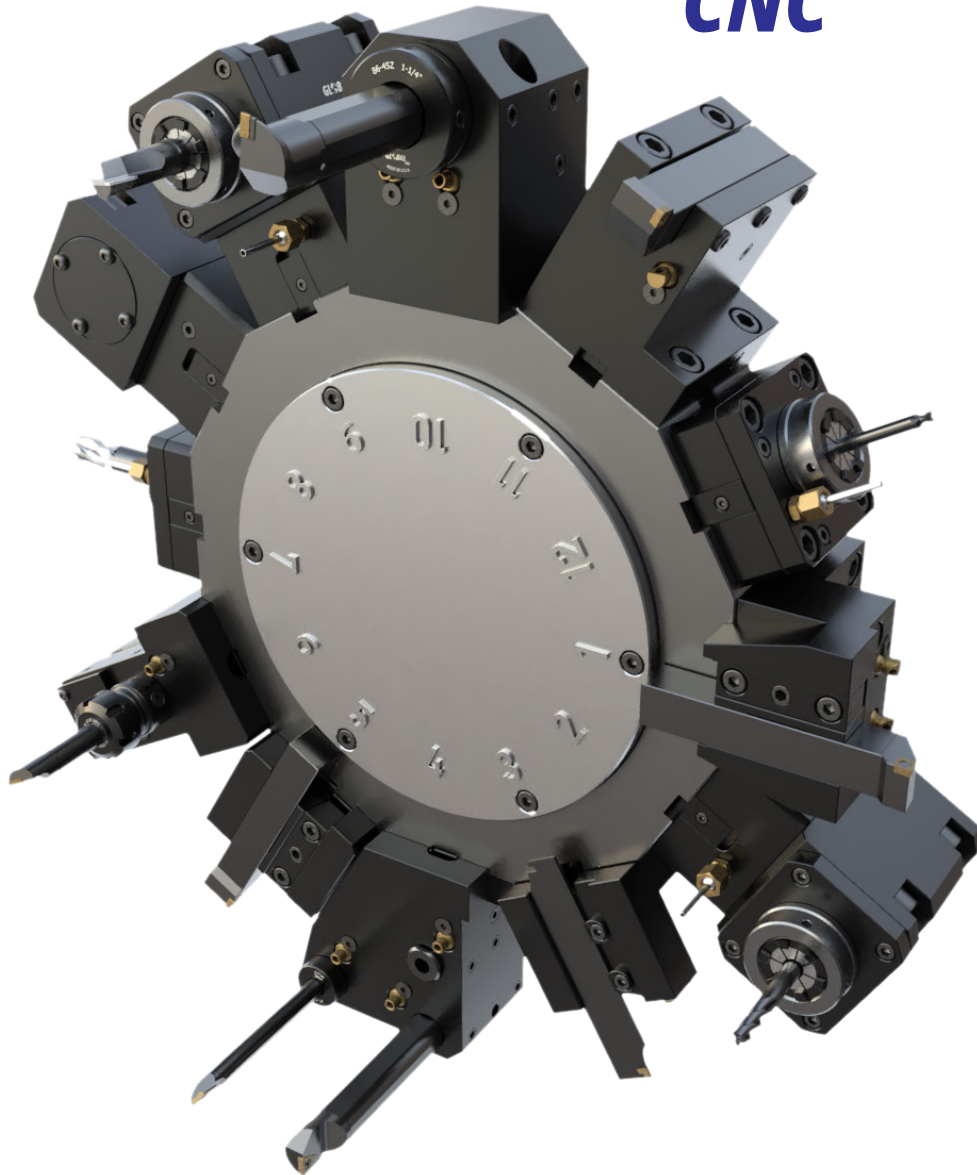


GLOBAL
CNC



BMT

MACHINE TOOLING

PRODUCT CATALOG

FAMILY OWNED | AMERICAN MADE



Global CNC Industries

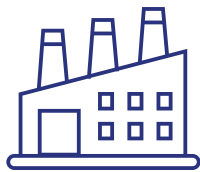
15150 Cleat Street, Plymouth MI 48170

Phone: (734)-464-1920

globalcnc.com

OUR STORY

Our founder, Lambros Stassinou, started Global CNC in 1983. He started with one machine, no customers, and the determination to succeed. Global CNC has grown over time from offering toolholder bushings to VDI tool holders, and now we offer a complete line of static & driven Lathe tool holders for all major OEM machine tool manufacturers. With our dedication to quality and customer service, we have evolved into a 45,000 square foot facility with over 50 machines and a rapidly expanding manufacturing capability.



45,000
square foot facility



50+
machines

GLOBAL CNC TODAY

Global CNC today is a leading manufacturer of CNC Tool Holders in the United States. We specialize in the design and manufacturing of precision tool holders for CNC turning centers. Our product line includes Static & Driven Tool Holders, VDI Tool Holders, and Tool Holder Bushings/Sleeves.

Global CNC currently sells through our vast distribution channel of over 4,000 independent distributors and all major distributor houses.

OUR FOCUS

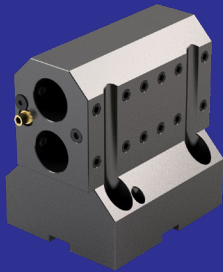
Our focus is to ensure long term success for our customers.

We strive to create long lasting relationships by providing the parts you need when you need them. With over 90,000 items in stock, we help our customers change the world with no interruptions.

Global CNC being a family-owned company allows us to be agile in the way we do business, but also flexible and nimble when it comes to meeting our customers' strict demands. Our products are designed and manufactured to help you become more efficient in your production. By using the latest machine tool technology, our company is continuously innovating and improving the way we manufacture our products.

OUR PRODUCTS

STATIC BOLT-ON TOOL BLOCKS



Global CNC offers an extensive range of Static tool holders for DMG Mori, Doosan, HAAS, Mazak, Okuma, and many other machine tool manufacturers. Our static toolholders are individually designed for each turning center and precision manufactured, ensuring optimal performance, and enabling you to harness the full potential of your machine.

LIVE TOOLING

Global CNC's comprehensive product range of live tools are precision manufactured, ensuring optimal performance for your turning center. We prioritize the use of high-performance components in our live tooling, enabling you to achieve the highest efficiency from your machine tool. Global CNC offers live tooling for DMG Mori, Doosan, HAAS, Mazak, Okuma, and many other machine tool manufacturers.



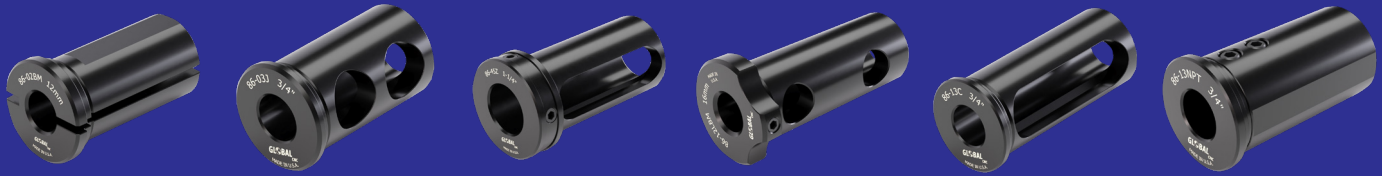
VDI TOOL HOLDERS



Global CNC manufactures a complete line of Static VDI tool holders according to DIN 69880 standards. Our product range is available in 16mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm and 80mm VDI shank sizes. Each tool holder is made from high strength alloy steel, hardened, black oxide coated and precision ground.

The North American Leader in CNC Lathe Tooling

TOOL HOLDER BUSHINGS/SLEEVES



For over 40 years, Global CNC has been the market leader of tool holder bushings/sleeves worldwide. Our product line is available in 22+ different styles in both standard inch and metric sizes. Each tool holder bushing/sleeve is manufactured using from high strength alloy steel, hardened, black oxide coated and precision ground.



TAILOR MADE TOOL HOLDERS

Global CNC's build-a-tool program allows you to completely customize any tool holder in our product offering to your specialized dimensions/ application. From your conception, to an approved drawing, to being manufactured and delivered, you will be impressed by our quality and service.



In addition, Global CNC has a **wide-ranging database of machine-related solutions** for many well-known machine tool manufacturers.

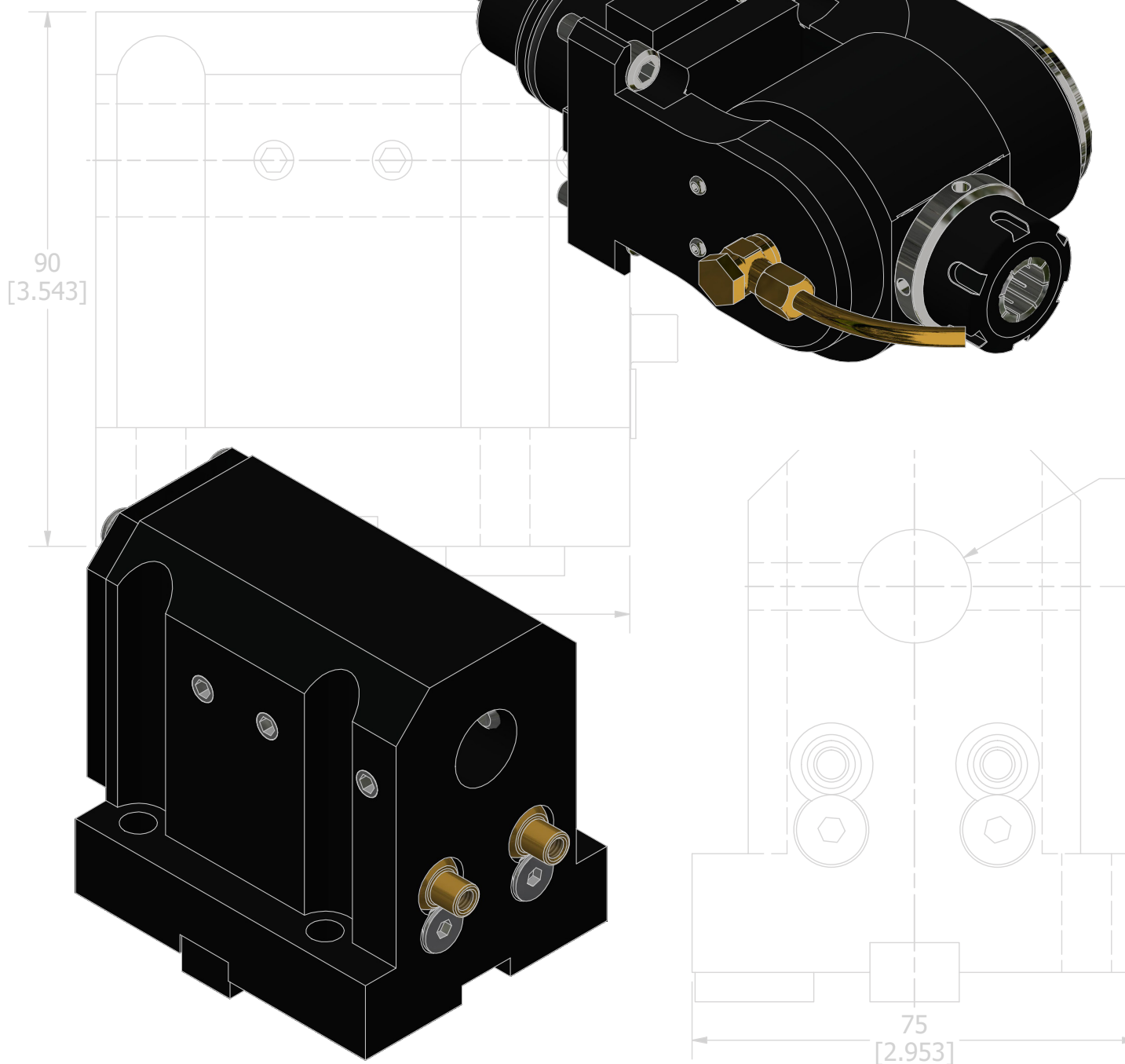


THE GLOBAL CNC QUALITY DIFFERENCE

Quality is not just an important part of our everyday operations; it's embedded into them. When you see the Global CNC name on our products it is a product you can trust. All our tooling is manufactured in our Plymouth, Michigan facility with the latest machine tool technology run by our expert machinists.

Our underlying standard of quality is not only in our products but also in our customer service. You as the customer are the single most important aspect of our business and we will aim to go above and beyond in order to accommodate your needs.

BMT



Click on sections below to jump to that page.

BMT 45 pg 9

BMT 55 pg 17

BMT 65 pg 29

BMT 75 pg 43

BMT 85 pg 51

BMT 45 Machine Connections



DMC	DL 6TM
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Doosan/DN Solutions	Lynx 220 M/LM
Doosan/DN Solutions	Lynx 220 LMS/LY/LSY
Doosan/DN Solutions	Lynx 2100 M/MS/LY/LSY
Doosan/DN Solutions	Lynx 2100 M/MS/LY/LSY
Doosan/DN Solutions	Puma MX1600 ST (BMT45)
Doosan/DN Solutions	Puma TT1300 SY/SYY



DIPLOMATIC

Diplomatic	DM-TR-16-D12-290-BMT45/10
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EMCO	Hyperturn 45 (BMT45)
EMCO	Maxxturn 65 SMY (BMT45)



Focus CNC	FNL-160, 220LSY
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Ganesh	Genturn 52/65 MSY
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Hardinge	H-51, TT-42/51 (BMT45-16T)
Hardinge	T-42/51 (BMT45-12T)
Hardinge	T-42/51 (BMT45-16T)



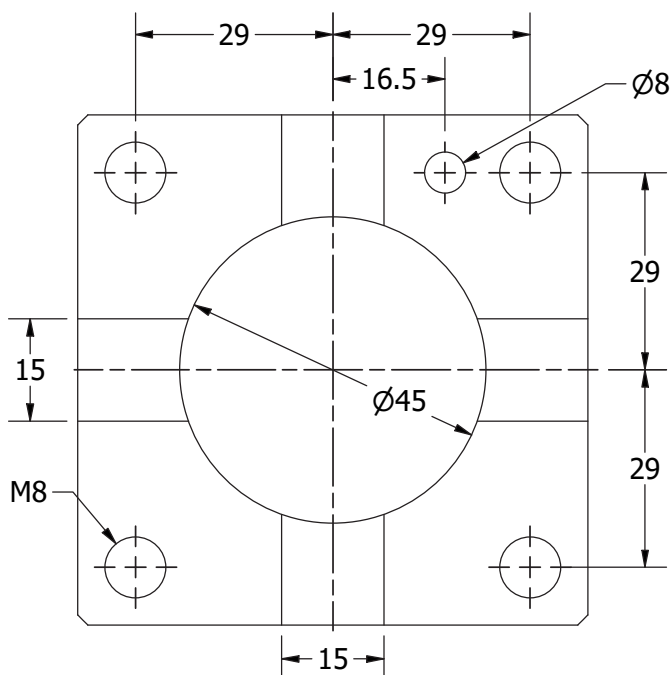
Hwacheon	Cutex 180 MC/SMC/YMC/YSMC (16 ST)
Hwacheon	Hi-Tech 230 YSMC (20ST, BMT45)



Hyundai WIA	SE2200M/MS/LSY (BMT45)
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Jyoti	AX 200 (BMT45)
Jyoti	TMC 250, 350 (BMT45)



ROMI	GL 250Y/S
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SMEC	PL 1600, 2000M
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Spinner	Microturn 36, 52 (BMT45)
Spinner	TC 300, TTC 300 SMMCY (BMT45)
Spinner	TC 600 MCY/SMCY (BMT45)
Spinner	TTS 42, 65 (BMT 45)

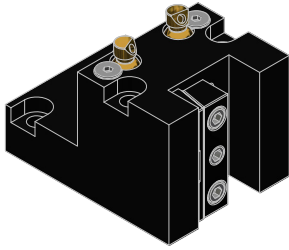


Tornos	SwissDECO 36 TB
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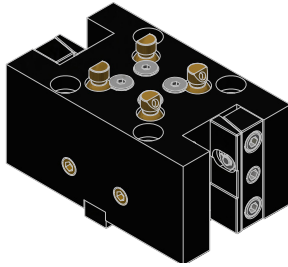


Victor	VTurn-NP16CM
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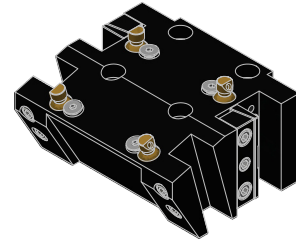
BMT 45



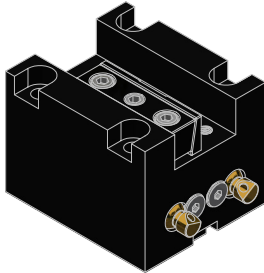
OD TURNING HOLDERpg 12



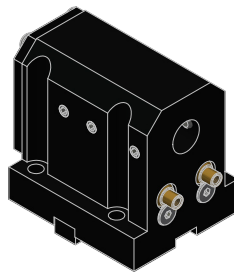
DOUBLE OD TURNING HOLDER...pg 12



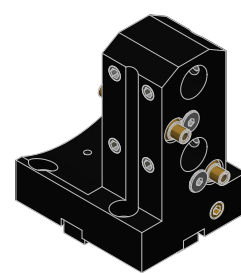
QUAD OFFSET OD TURNING HOLDERpg 12



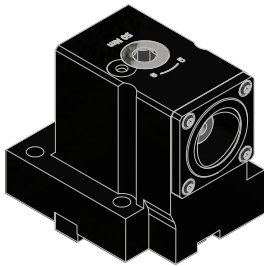
OD FACING HOLDER.....pg 13



BORING BAR HOLDER.....pg 13



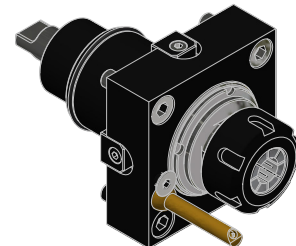
DOUBLE BORING BAR HOLDER.pg 14



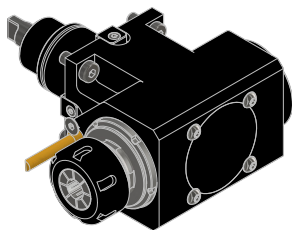
CAPTO ID HOLDER.....pg 14



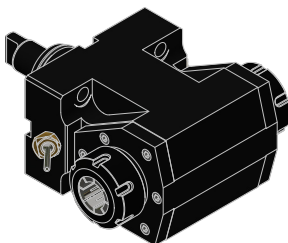
CAPTO OD HOLDER.....pg 15



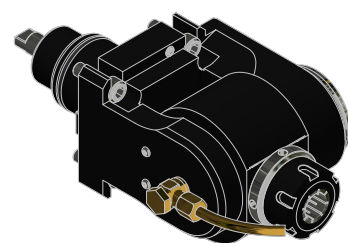
STRAIGHT DRILL-MILLING LIVE TOOL.....pg 15



RIGHT ANGLE DRILL-MILLING LIVE TOOL.....pg 15

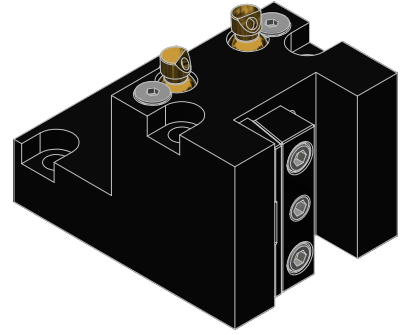
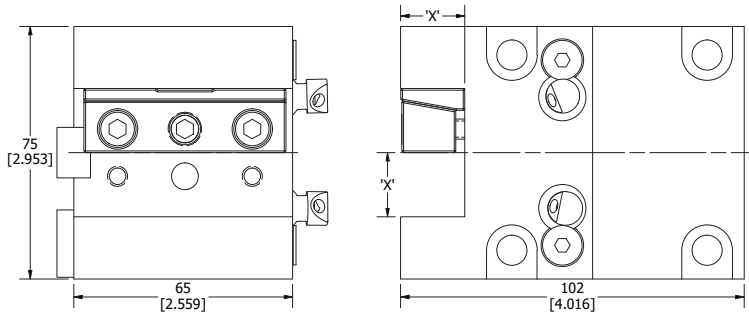


DOUBLE RIGHT ANGLE DRILL-MILLING LIVE TOOL.....pg 16



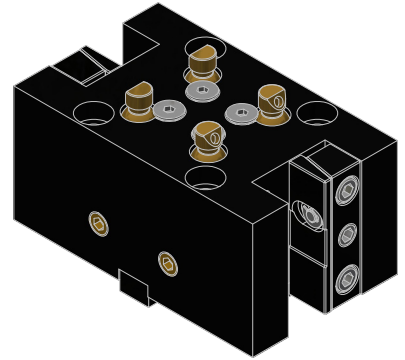
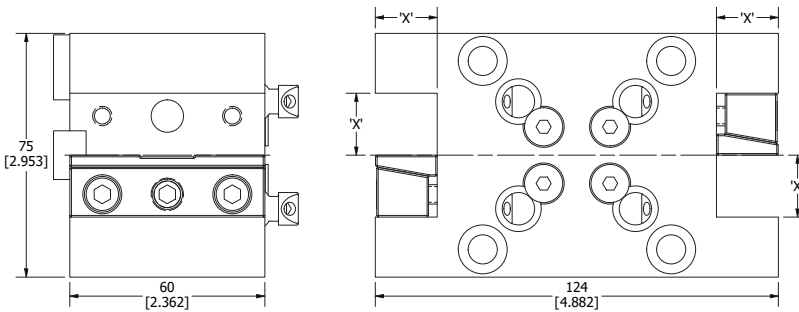
ADJUSTABLE ANGLE LIVE TOOL.....pg 16

BMT 45 OD TURNING HOLDER



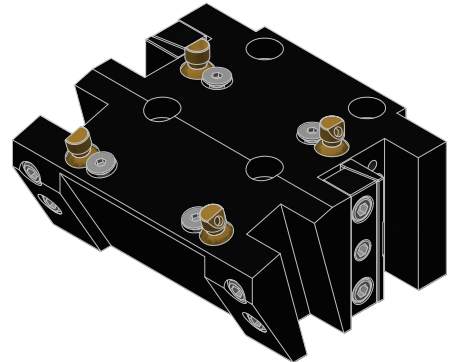
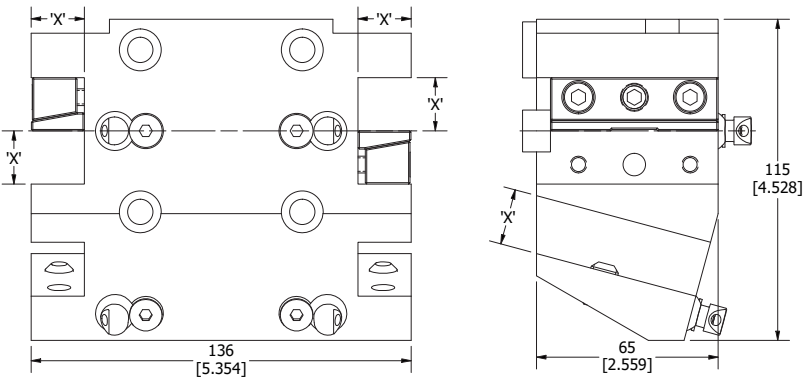
PART NUMBER	DIMENSION 'X'
BMT45-8311A	3/4
BMT45-8311MA	20mm

BMT 45 DOUBLE OD TURNING HOLDER



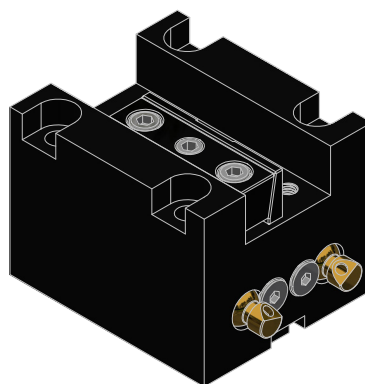
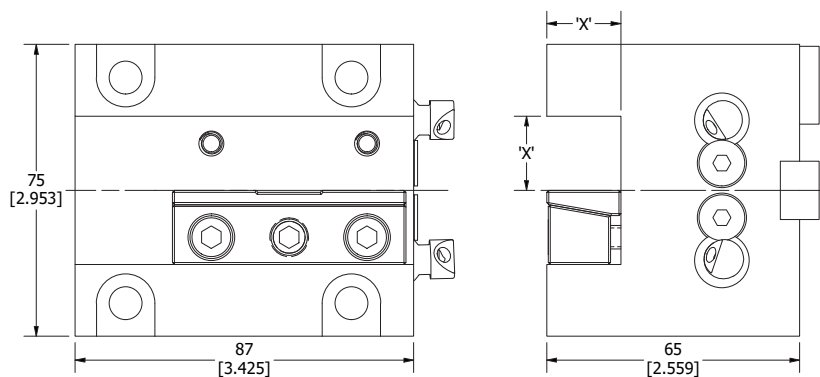
PART NUMBER	DIMENSION 'X'
BMT45-8311A DBL	3/4
BMT45-8311MA DBL	20mm

BMT 45 QUAD OFFSET OD TURNING HOLDER



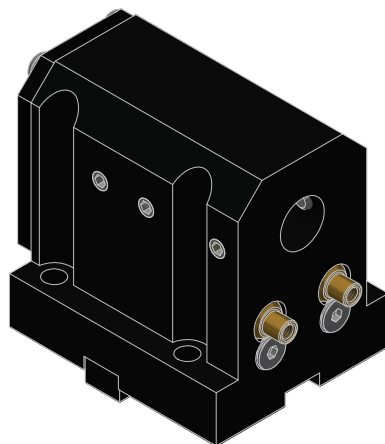
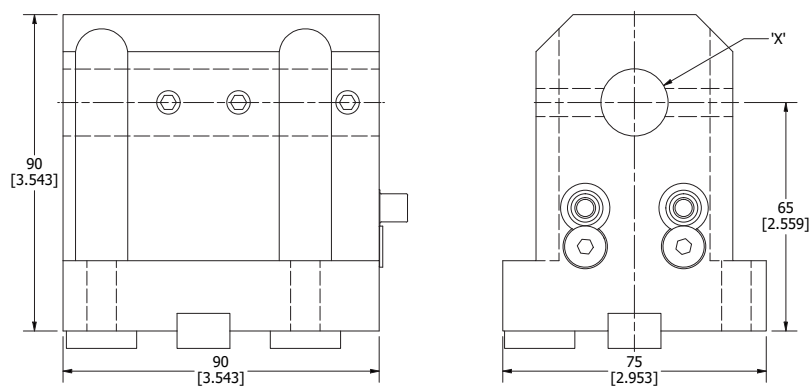
PART NUMBER	DIMENSION 'X'
BMT45-8311A 4OS	3/4
BMT45-8311MA 4OS	20mm

BMT 45 OD FACING HOLDER



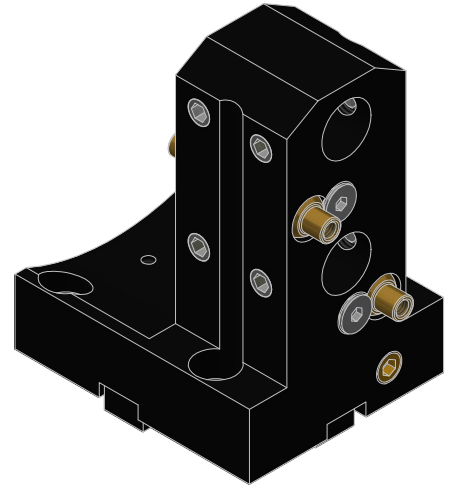
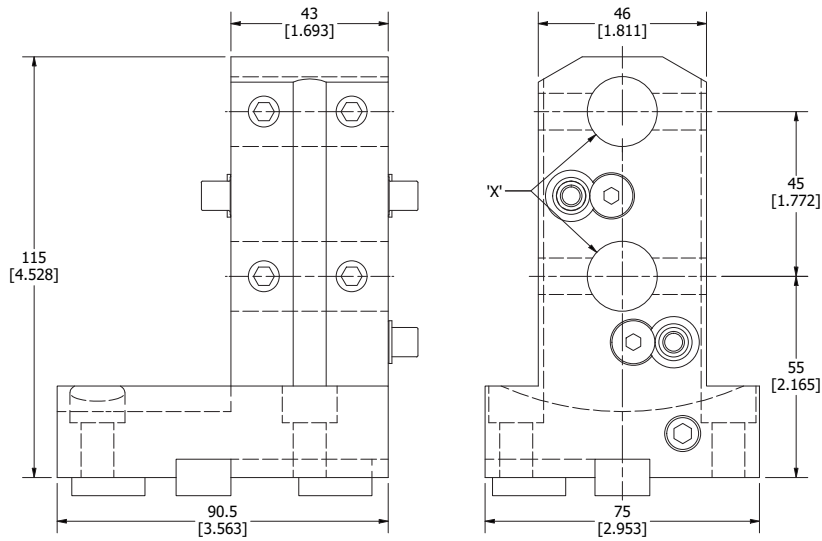
PART NUMBER	DIMENSION 'X'
BMT45-8411A	3/4
BMT45-8411MA	20mm

BMT 45 BORING BAR HOLDER



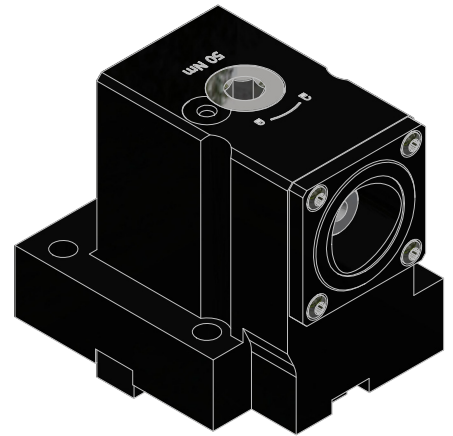
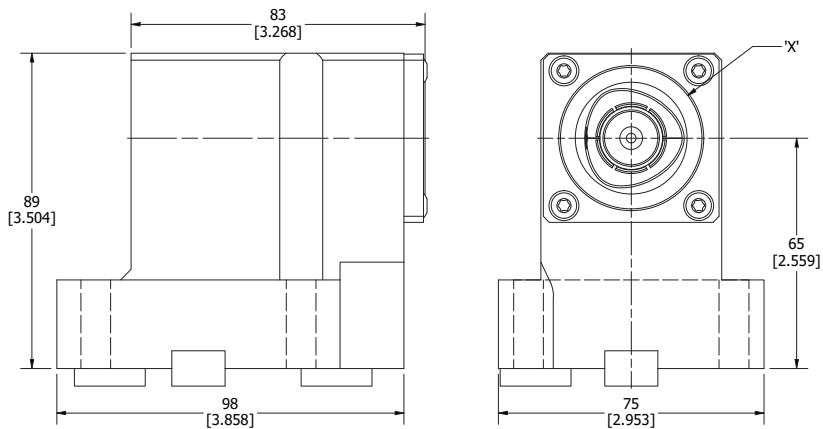
PART NUMBER	DIMENSION 'X'
BMT45-8420	3/4
BMT45-8425	1.000
BMT45-8432	1 1/4
BMT45-8435	1 1/2
BMT45-8420M	20mm
BMT45-8425M	25mm
BMT45-8432M	32mm
BMT45-8435M	40mm

BMT 45 DOUBLE BORING BAR HOLDER



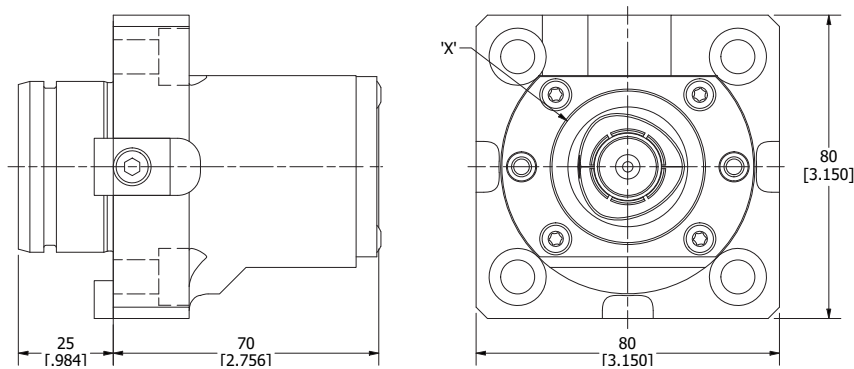
PART NUMBER	DIMENSION 'X'
BMT45-8420 DBL	3/4
BMT45-8420M DBL	20mm

BMT 45 CAPTO ID HOLDER



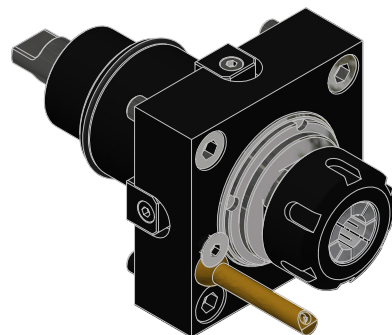
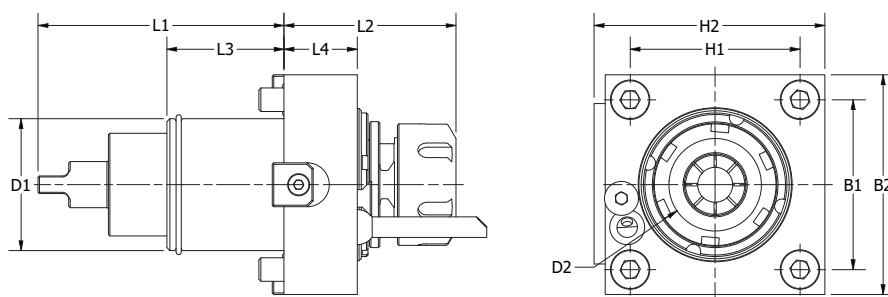
PART NUMBER	TOOL CLAMPING	DIMENSION 'X'
BMT45-C4ID	C4	40mm

BMT 45 CAPTO OD HOLDER



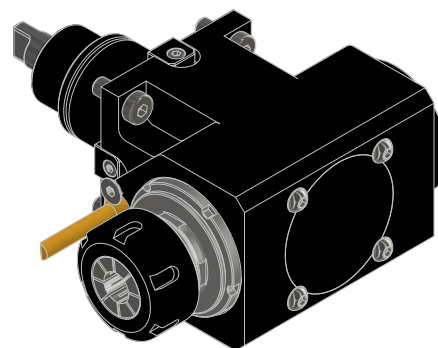
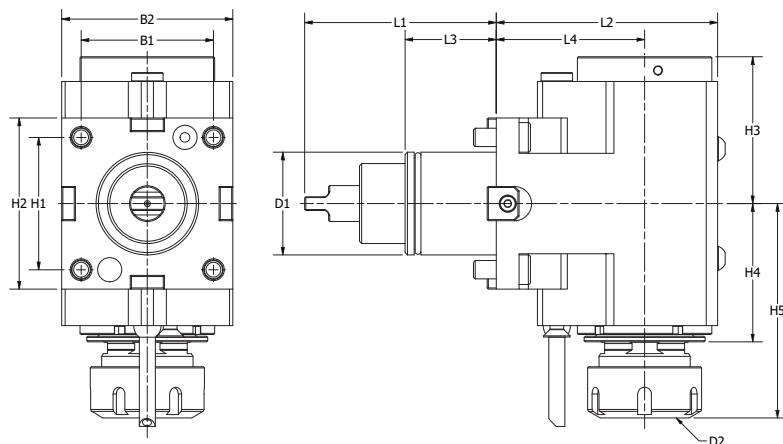
PART NUMBER	TOOL CLAMPING	DIMENSION 'X'
BMT45-C4OD	C4	40mm

BMT 45 STRAIGHT DRILL-MILLING LIVE TOOL



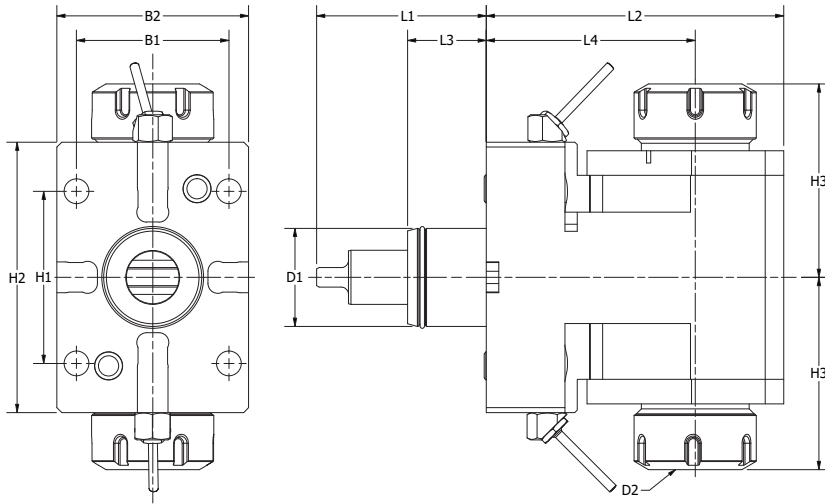
NAME	COOLANT	D1	D2	H1	H2	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT45-ER25-SLT	Ext.	45	2-16 ER25	58	78.5	58	75	84	67.6	40	29	6000	1:1	50
BMT45-ER25-SLT INT	Internal/External - 20 bar	45	2-16 ER25	58	78.5	58	75	84	67.6	40	29	6000	1:1	50

BMT 45 RIGHT ANGLE DRILL-MILLING LIVE TOOL



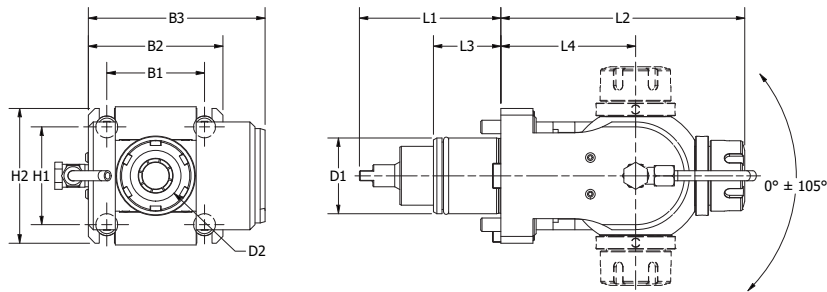
PART NUMBER	COOLANT	D1	D2	H1	H2	H3	H4	H5	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT45-ER25-RA-65CL	Ext.	45	2-16 ER25	58	83	57	68	97.6	58	75	84	101.5	40	65	6000	1:1	50
BMT45-ER25-RA-65CL INT	Internal/External - 20 bar	45	2-16 ER25	58	83	57	68	97.6	58	75	84	101.5	40	65	6000	1:1	50

BMT 45 DOUBLE RIGHT ANGLE DRILL-MILLING LIVE TOOL



PART NUMBER	COOLANT	D1	D2	H1	H2	H3	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT45-ER25-RA2-65CL	Ext.	45	2-16 ER25	58	75	83	58	75	84	95	40	65	8000	1:1	35
BMT45-ER32-RA2E-65CL	Ext.	45	2-20 ER32	58	75	93	58	75	84	95	40	65	8000	1:1	35
BMT45-ER25-RA2-85CL	Ext.	45	2-16 ER25	58	75	83	58	75	84	115	40	85	8000	1:1	35
BMT45-ER25-RA2-100CL	Ext.	45	2-16 ER25	58	75	83	58	75	84	130	40	100	8000	1:1	35

BMT 45 ADJUSTABLE ANGLE LIVE TOOL



PART NUMBER	COOLANT	D1	D2	H1	H2	B1	B2	B3	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT45-ER25-ADJ90	Ext.	45	2-16 ER25	58	80	58	80	99	84	145	40	80	6000	1:1	16
BMT45-ER25-ADJ90 INT	Internal/External - 20 bar	45	2-16 ER25	58	80	58	80	99	84	145	40	80	6000	1:1	16

BMT 55 MACHINE CONNECTIONS



Accuway	UT-100 Y (BMT55)
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ALEX-TECH	VT-27G, 30-33BLMC (BMT55)
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CHIAH CHYUN	ML-250
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DMC	DL 21-22 M/LMS
DMC	DL 25 MS/Y/SY/LSY



Doosan	Lynx 300 M,2600 Y
Doosan	Lynx 2600 SY (I2ST)
Doosan	Puma GT2100,2600 M
Doosan	Puma 230, 240, 280 M/MS/LM
Doosan	Puma 1500,2000,2500 M/MS/Y/SY
Doosan	Puma 2100,2600(II) M/MS/Y/SY (BMT55)
Doosan	Puma TL2000, 2500 M



Duplomatic	DM-TR-16-D12-330-BMT55/10
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Focus CNC	FBL-230MC
Focus CNC	FNL/FBL-250, 320SY (I6ST, BMT55)



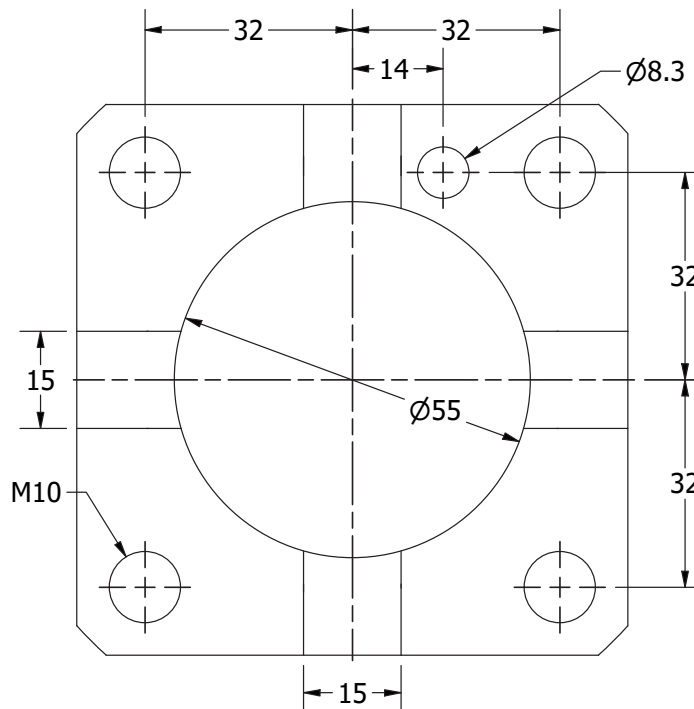
Ganesh	ASL-100 MY (BMT55)
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Hardinge	H-51 (BMT55)
Hardinge	T-51, 65 (BMT55)



Headman	Hi5000M
Headman	T55 M/MS



Hwacheon	Cutex 160, 180 MC/SMC/YMC/YSMC
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Hyundai WIA	L160, 230MA/LMA/LMSA
Hyundai WIA	HD2200, 2600M/Y/SY (BMT55)



Jyoti	AX 300 (BMT55)
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LEADWELL	T-7i M/SM (BMT55)
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LMW	LL20MYL5 (BMT55)
LMW	LL20MYL5 (extended swing diameter) (BMT55)



Mazak	QT-Ez 8-12 M/MY/MSY (BMT55)
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More continued on next page ...

BMT 55 Machine Connections *(Continued)*



ROMI	GL 300Y/S
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SMART	NL 2000 M/BM/SY/BSY
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SMEC	PL 240LM
SMEC	SL 1500, 2000M/Y/SY
SMEC	PL 250V/VM



Takamaz	XT-8MY (BMT55)
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Takisawa Taiwan	UX-2000 (BMT55)
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Tongtai	TD-2000, 2500Y (16ST, BMT55)
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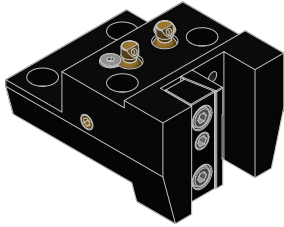


Victor	VTurn-A16/20/200CM, SCM, YCM, YSCM
Victor	VTurn-NP20CM

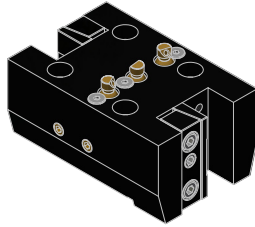


YCM	NTC-1600, 2000 M/LM/LS/Y/LY/LSY
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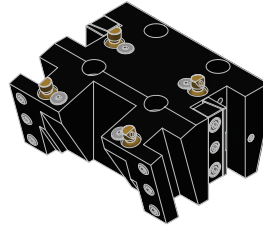
BMT 55



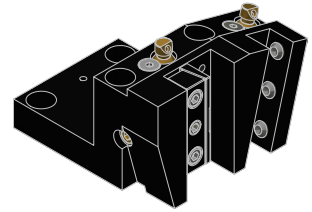
OD TURNING HOLDER.....pg 20



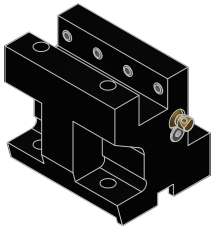
DOUBLE OD TURNING HOLDER.....pg 20



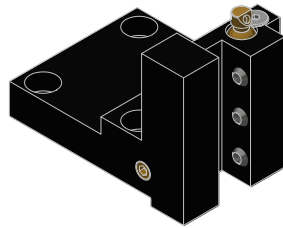
QUAD OD TURNING HOLDER.....pg 20



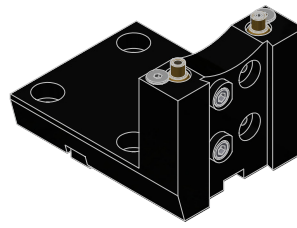
DOUBLE OFFSET OD TURNING HOLDER.....pg 21



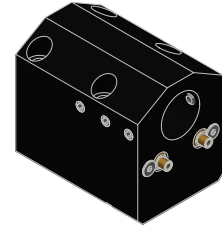
OD FACING HOLDER.....pg 21



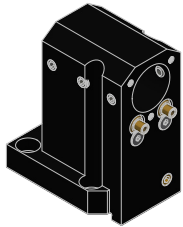
CUT OFF HOLDER.....pg 21



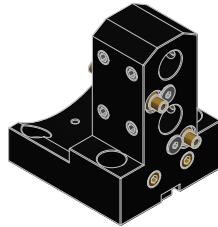
CUT OFF BLADE HOLDERpg 22



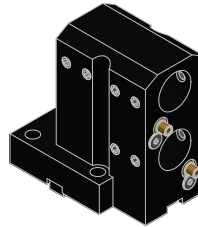
BORING BAR HOLDER.....pg 22



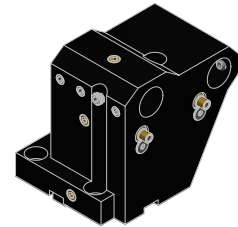
BORING BAR HOLDER 100MM CENTERLINE.....pg 23



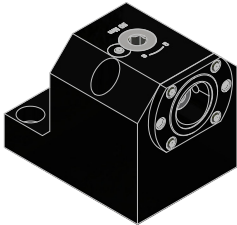
DOUBLE BORING BAR HOLDER.....pg 23



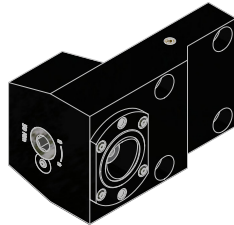
DOUBLE BORING BAR HOLDER 50MM X 100MM CENTERLINE.....pg 24



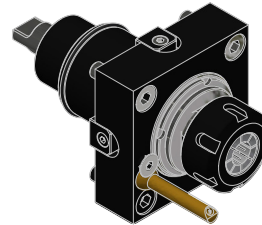
DOUBLE OFFSET ID HOLDER.....pg 24



CAPTO ID HOLDER.....pg 25



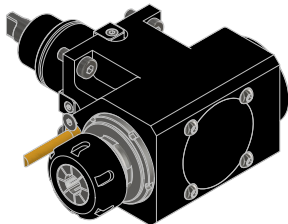
CAPTO OD HOLDER.....pg 25



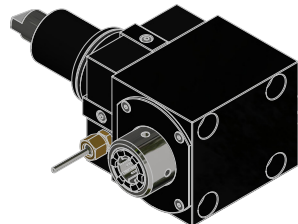
STRAIGHT DRILL-MILLING LIVE TOOL EXTERNAL NUT.....pg 25



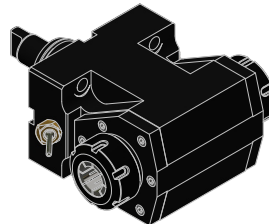
STRAIGHT DRILL-MILLING LIVE TOOL INTERNAL NUT.....pg 26



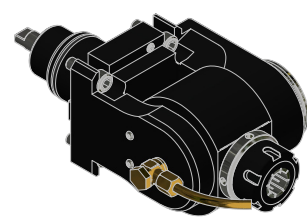
RIGHT ANGLE DRILL-MILLING LIVE TOOL EXTERNAL NUT.....pg 26



RIGHT ANGLE DRILL-MILLING LIVE TOOL INTERNAL NUT.....pg 27

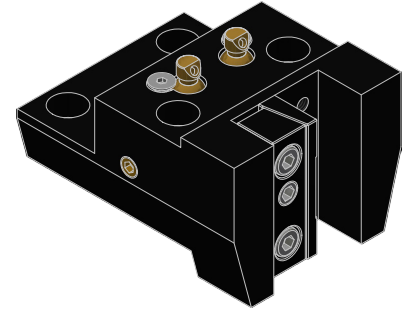
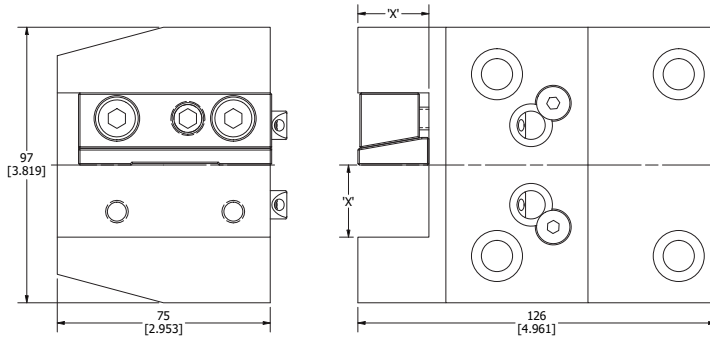


DOUBLE RIGHT ANGLE DRILL-MILLING LIVE TOOL.....pg 27



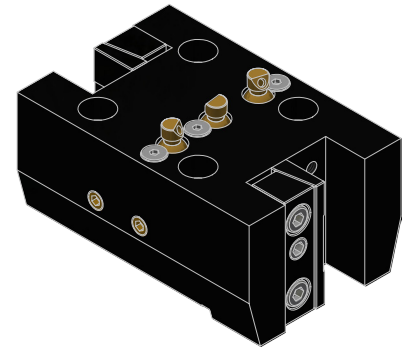
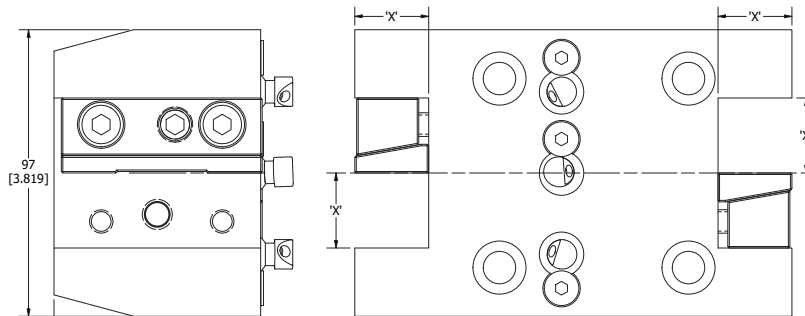
ADJUSTABLE ANGLE DRILL-MILLING LIVE TOOLpg 28

BMT 55 OD TURNING HOLDER



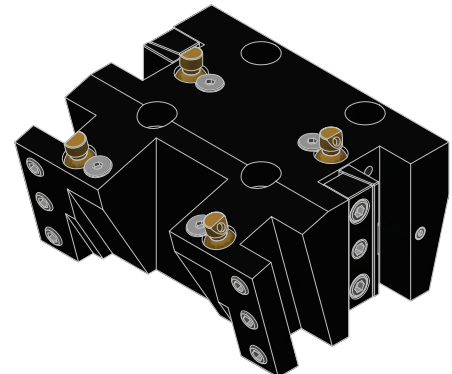
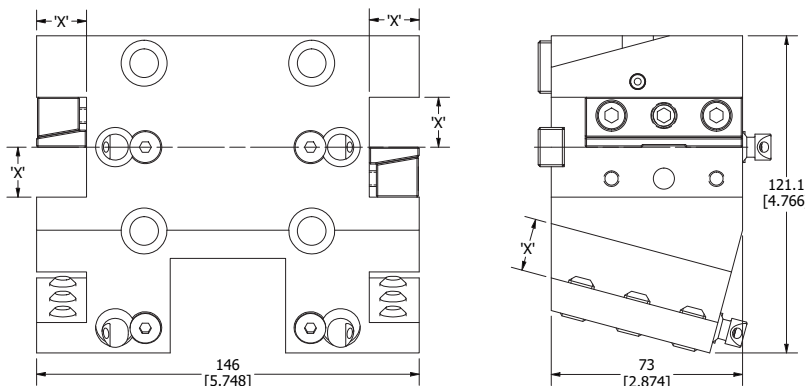
PART NUMBER	DIMENSION 'X'
BMT55-8311	1.000
BMT55-8311M	25mm

BMT 55 DOUBLE OD TURNING HOLDER



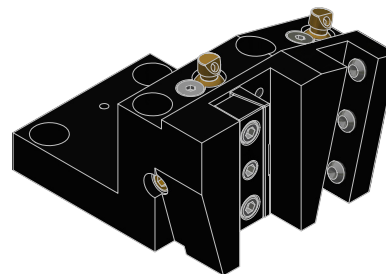
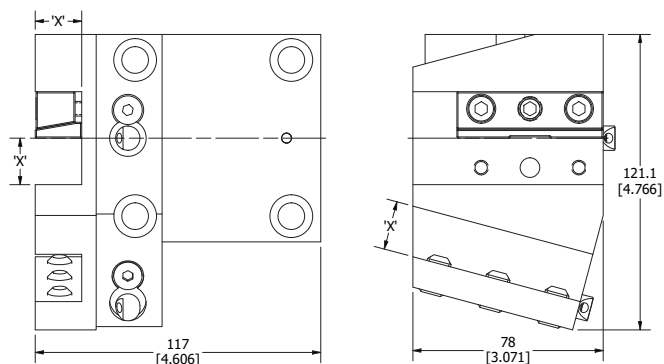
PART NUMBER	DIMENSION 'X'
BMT55-8311 DBL	1.000
BMT55-8311M DBL	25mm

BMT 55 QUAD OD TURNING HOLDER



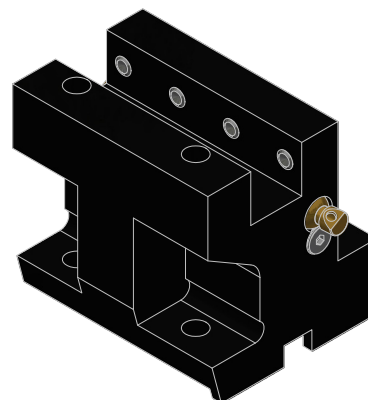
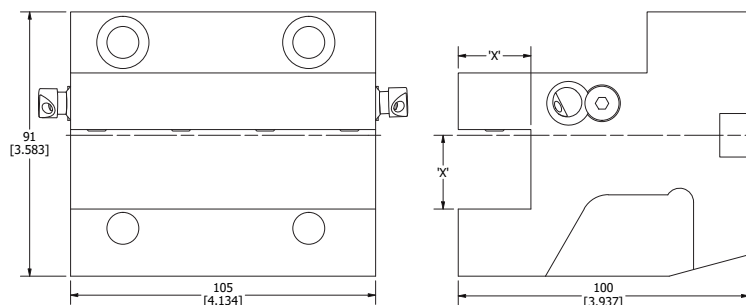
PART NUMBER	DIMENSION 'X'
BMT55-8311A 4OS	3/4
BMT55-8311MA 4OS	20mm

BMT 55 **DOUBLE OFFSET OD TURNING HOLDER**



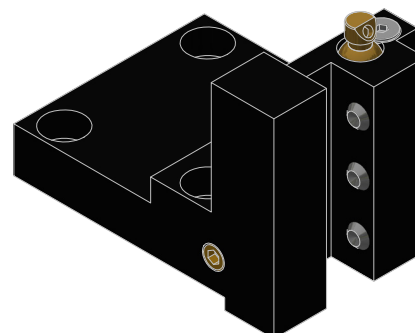
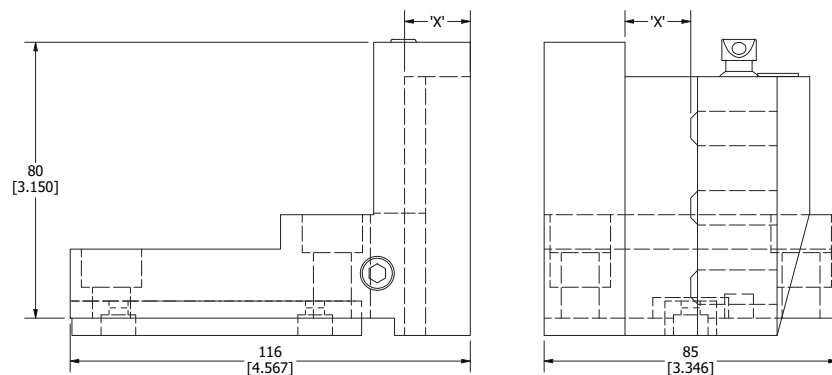
PART NUMBER	DIMENSION 'X'
BMT55-8311A DBLOS	3/4
BMT55-8311MA DBLOS	20mm

BMT 55 **OD FACING HOLDER**



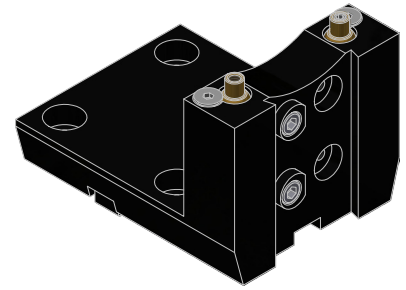
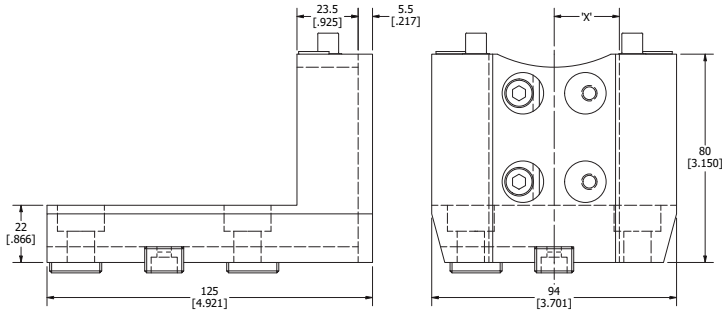
PART NUMBER	DIMENSION 'X'
BMT55-8411	1.000
BMT55-8411M	25mm

BMT 55 **CUT OFF HOLDER**



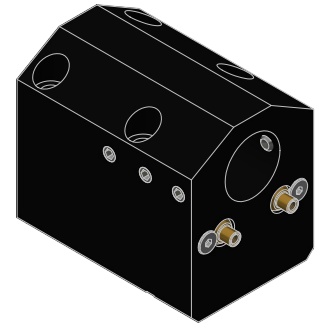
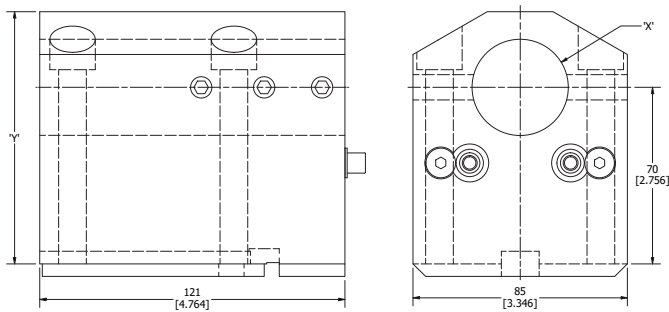
PART NUMBER	DIMENSION 'X'
BMT55-4620	3/4
BMT55-4625	1.000
BMT55-4620M	20mm
BMT55-4625M	25mm

BMT 55 CUT OFF BLADE HOLDER



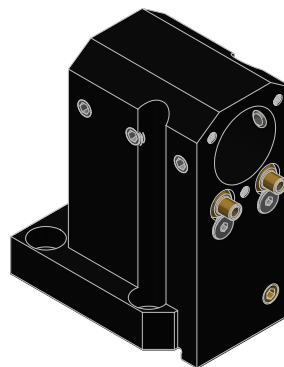
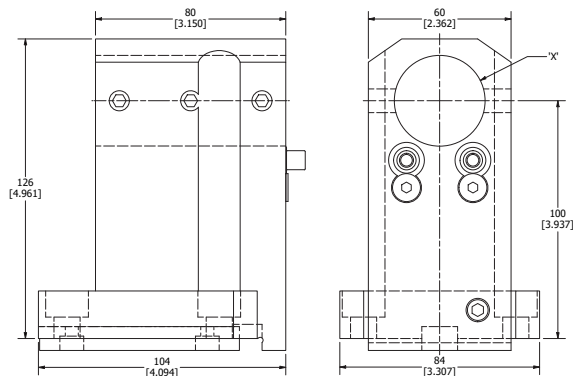
PART NUMBER	DIMENSION 'X'
BMT55-4525	1.000
BMT55-4532	1 1/4
BMT55-4525M	25mm
BMT55-4532M	32mm

BMT 55 BORING BAR HOLDER



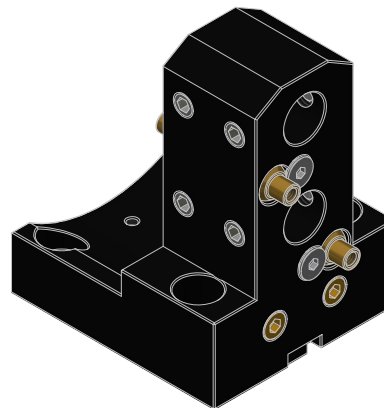
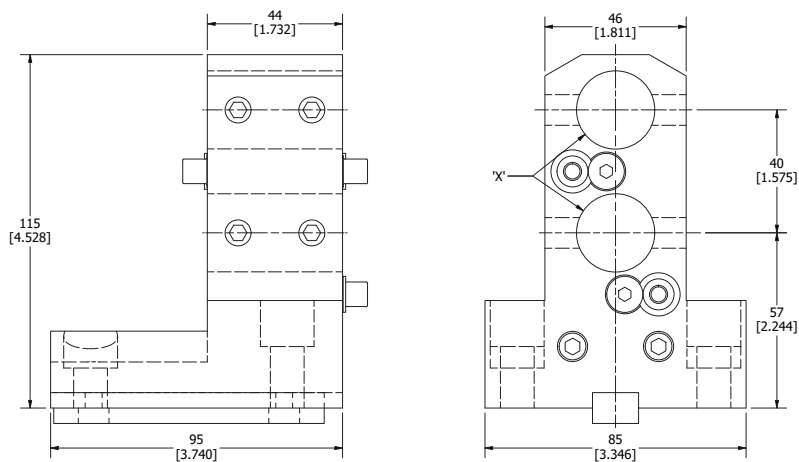
PART NUMBER	DIMENSION 'X'	DIMENSION 'Y'
BMT55-8420	3/4	3.937
BMT55-8425	1.000	3.937
BMT55-8432	1 1/4	3.937
BMT55-8435	1 1/2	3.937
BMT55-8436	2.000	4.134
BMT55-8420M	20mm	100.0
BMT55-8425M	25mm	100.0
BMT55-8432M	32mm	100.0
BMT55-8435M	40mm	100.0
BMT55-8436M	50mm	105.0

BMT 55 BORING BAR HOLDER 100MM CENTERLINE



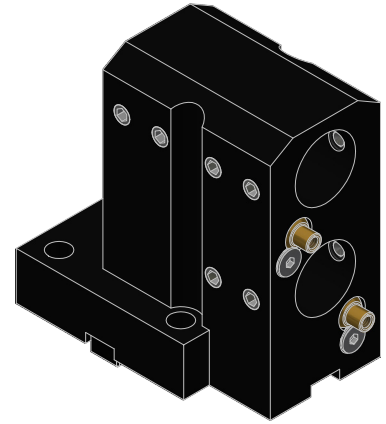
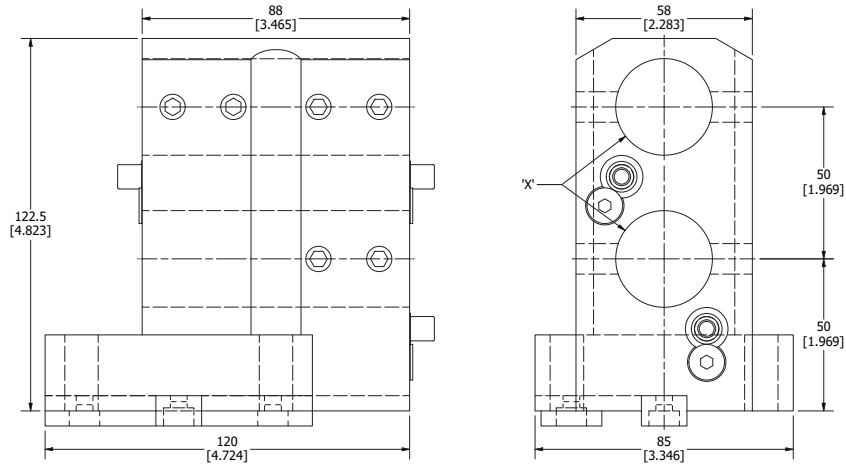
PART NUMBER	DIMENSION 'X'
BMT55-8425x100CL	1.000
BMT55-8432x100CL	1 1/4
BMT55-8435x100CL	1 1/2
BMT55-8425Mx100CL	25mm
BMT55-8432Mx100CL	32mm
BMT55-8435Mx100CL	40mm

BMT 55 DOUBLE BORING BAR HOLDER



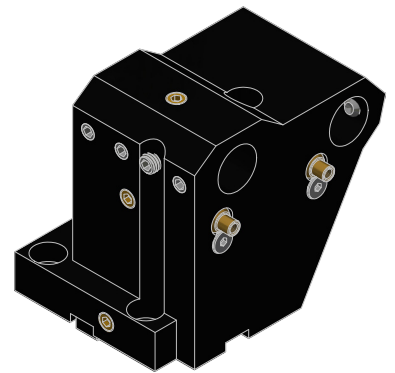
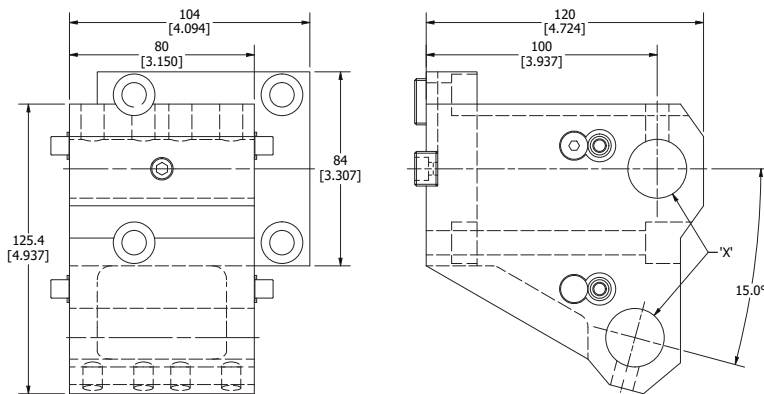
PART NUMBER	DIMENSION 'X'
BMT55-8425 DBL50100	1.000
BMT55-8432 DBL50100	1 1/4
BMT55-8425M DBL50100	25mm
BMT55-8432M DBL50100	32mm

BMT 55 DOUBLE BORING BAR HOLDER 50MM X 100MM CENTERLINE



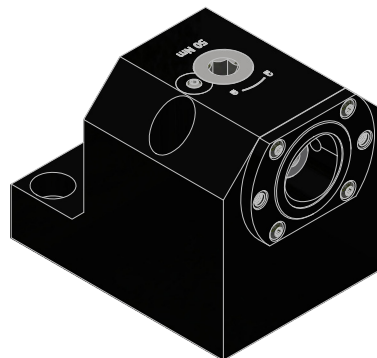
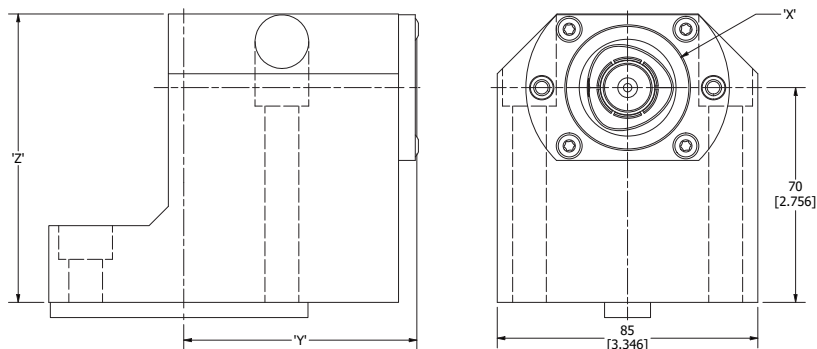
PART NUMBER	DIMENSION 'X'
BMT55-8425 DBL50100	1.000
BMT55-8432 DBL50100	1 1/4
BMT55-8425M DBL50100	25mm
BMT55-8432M DBL50100	32mm

BMT 55 DOUBLE OFFSET ID HOLDER



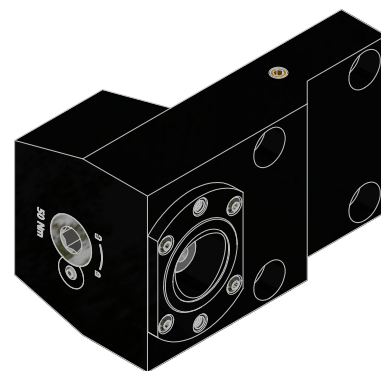
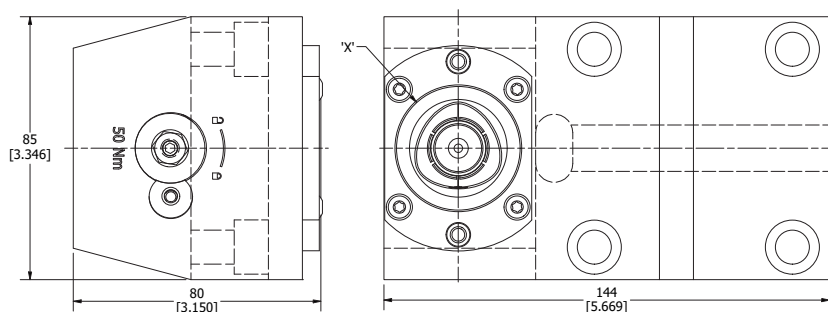
PART NUMBER	DIMENSION 'X'
BMT55-8425 DBLOS	1.000
BMT55-8425M DBLOS	25mm

BMT 55 CAPTO ID HOLDER



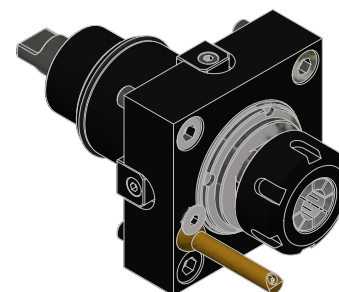
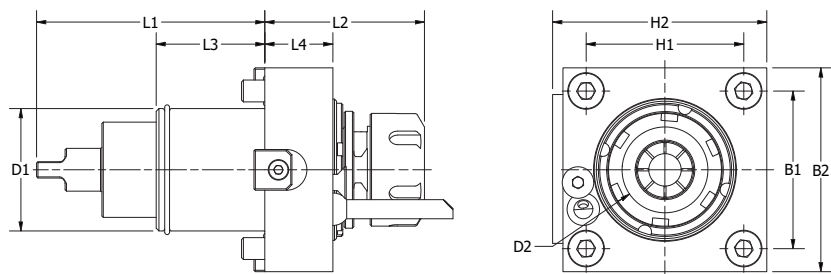
PART NUMBER	TOOL CLAMPING	DIMENSION 'X'	DIMENSION 'Y'	DIMENSION 'Z'
BMT55-C4ID	C4	40mm	76mm	94mm
BMT55-C5ID	C5	50mm	68mm	102mm

BMT 55 CAPTO OD HOLDER



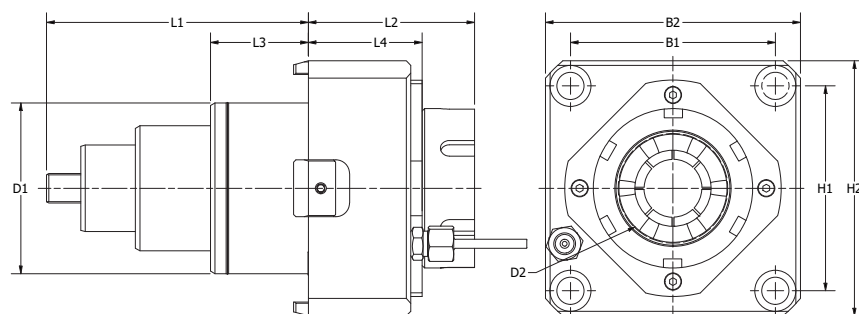
PART NUMBER	TOOL CLAMPING	DIMENSION 'X'
BMT55-C4OD	C4	40mm

BMT 55 STRAIGHT DRILL-MILLING LIVE TOOL EXTERNAL NUT



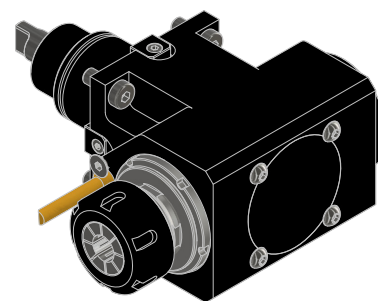
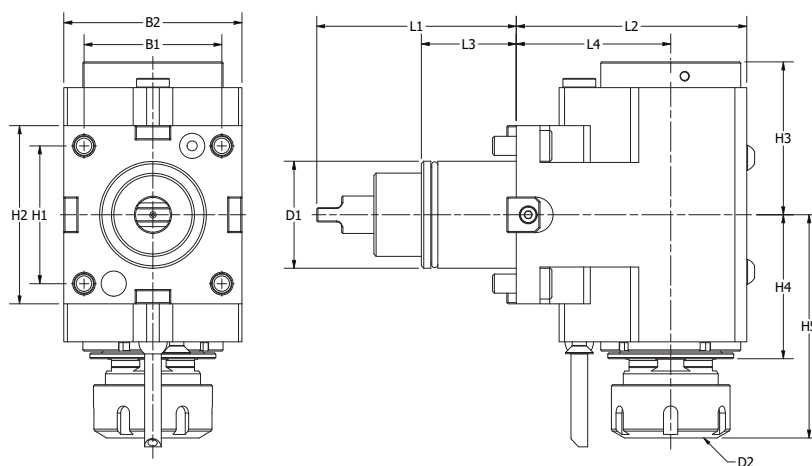
NAME	COOLANT	D1	D2	H1	H2	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT55-ER25-SLT	Ext.	55	2-16 ER25	64	85	64	87	104	30	29	70.1	6000	1:1	50
BMT55-ER25-SLT INT	Internal/External - 20 bar	55	2-16 ER25	64	85	64	87	104	30	29	70.1	6000	1:1	50
BMT55-ER32-SLT	Ext.	55	2-20 ER32	64	85	64	87	104	30	29	73.1	6000	1:1	50
BMT55-ER32-SLT INT	Internal/External - 20 bar	55	2-20 ER32	64	85	64	87	104	30	29	73.1	6000	1:1	50

BMT 55 STRAIGHT DRILL-MILLING LIVE TOOL INTERNAL NUT



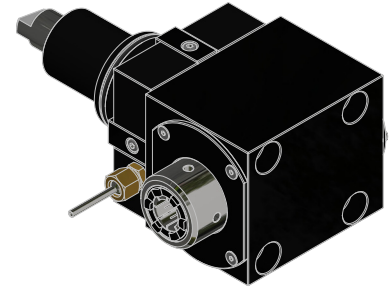
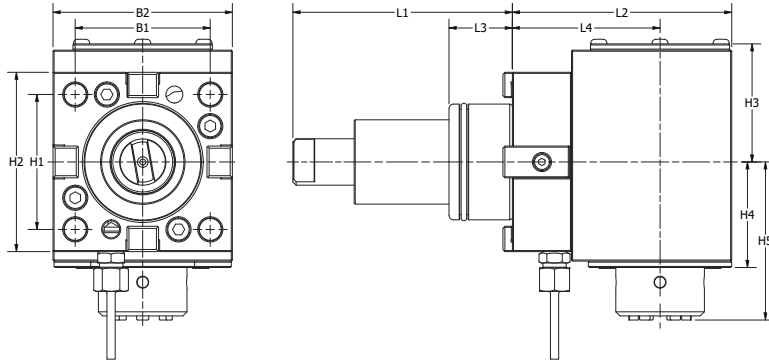
NAME	COOLANT	D1	D2	H1	H2	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT55-ER25-SLT-ITH	Ext.	55	2-16 ER25	64	85	64	85	104	60	30	29	6000	1:1	50

BMT 55 RIGHT ANGLE DRILL-MILLING LIVE TOOL EXTERNAL NUT



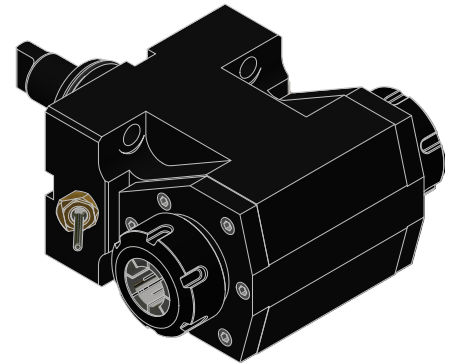
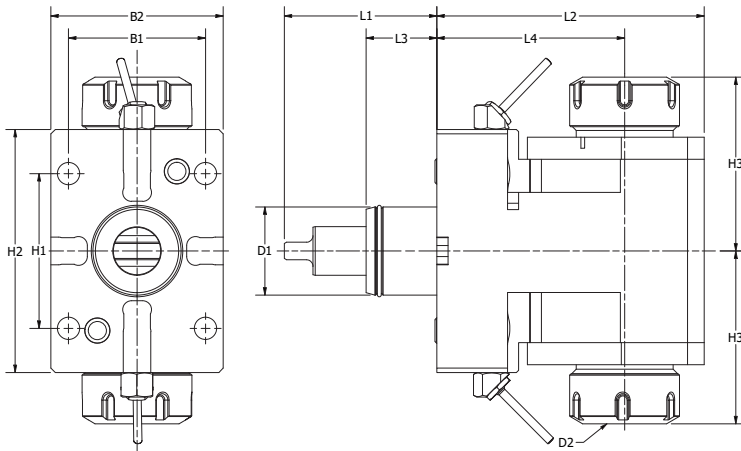
PART NUMBER	COOLANT	D1	D2	H1	H2	H3	H4	H5	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT55-ER25-RA-70CL	Ext.	55	2-16 ER25	64	98	57	68	97.6	64	85	104	106.5	30	70	6000	1:1	50
BMT55-ER25-RA-70CL INT	Internal/External - 20 bar	55	2-16 ER25	64	98	57	68	97.6	64	85	104	106.5	30	70	6000	1:1	50
BMT55-ER32-RA-70CL	Ext.	55	2-20 ER32	64	98	57	68	100.6	64	85	104	106.5	30	70	6000	1:1	50
BMT55-ER32-RA-70CL INT	Internal/External - 20 bar	55	2-20 ER32	64	98	57	68	100.6	64	85	104	106.5	30	70	6000	1:1	50
BMT55-ER25-RA-85CL	Ext.	55	2-16 ER25	64	98	57	68	97.6	64	85	104	121.5	30	85	6000	1:1	50
BMT55-ER25-RA-85CL INT	Internal/External - 20 bar	55	2-16 ER25	64	98	57	68	97.6	64	85	104	121.5	30	85	6000	1:1	50
BMT55-ER32-RA-85CL	Ext.	55	2-20 ER32	64	98	57	68	100.6	64	85	104	121.5	30	85	6000	1:1	50
BMT55-ER32-RA-85CL INT	Internal/External - 20 bar	55	2-20 ER32	64	98	57	68	100.6	64	85	104	121.5	30	85	6000	1:1	50

BMT 55 RIGHT ANGLE DRILL-MILLING LIVE TOOL INTERNAL NUT



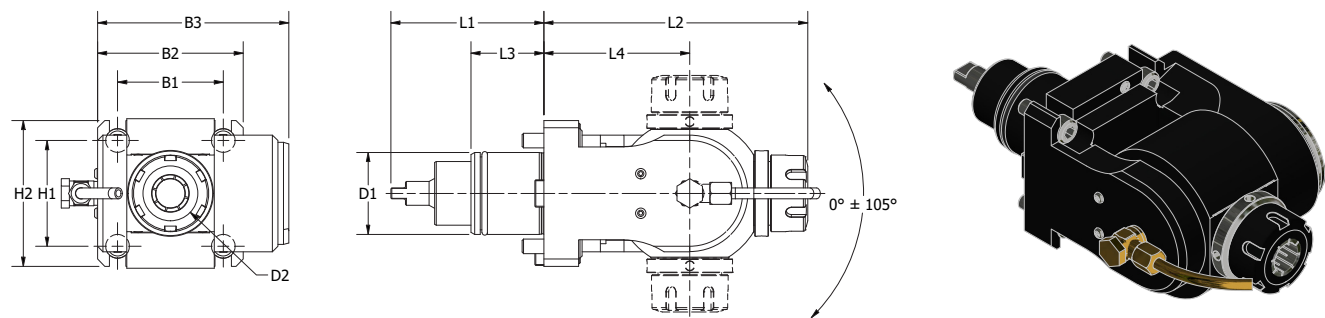
PART NUMBER	COOLANT	D1	D2	H1	H2	H3	H4	H5	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT55-ER25-RA-70CL-ITH	Ext.	55	2-16 ER25	64	85	56	50	75	64	85	104	104	30	70	6000	1:1	50

BMT 55 DOUBLE RIGHT ANGLE DRILL-MILLING LIVE TOOL



PART NUMBER	COOLANT	D1	D2	H1	H2	H3	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT55-ER25-RA2-60CL	Ext.	55	2-16 ER25	64	85	83	64	85	104	90	30	60	8000	1:1	40
BMT55-ER25-RA2-70CL	Ext.	55	2-16 ER25	64	85	83	64	85	104	100	30	70	8000	1:1	40
BMT55-ER25-RA2-85CL	Ext.	55	2-16 ER25	64	85	83	64	85	104	115	30	85	8000	1:1	40
BMT55-ER25-RA2-100CL	Ext.	55	2-16 ER25	64	85	83	64	85	104	130	30	100	8000	1:1	40

BMT 55 ADJUSTABLE ANGLE LIVE TOOL



PART NUMBER	COOLANT	D1	D2	H1	H2	B1	B2	B3	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT55-ER25-ADJ90	Ext.	55	2-16 ER25	64	85	64	85	101.5	104	144	30	80	6000	1:1	16
BMT55-ER25-ADJ90 INT	Internal/External - 20 bar	55	2-16 ER25	64	85	64	85	101.5	104	144	30	80	6000	1:1	16

BMT 65 MACHINE CONNECTIONS



Accuway	UT-300 M/SM (BMT65)
Accuway	UT-300 Y (BMT65)
Accuway	UZ-2000 T2Y (BMT65)



DMC	DMC DL 35-40 M
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Doosan	Puma GT3100 M
Doosan	Puma 2100,2600(II) M/MS/Y/SY (BMT65)
Doosan	Puma 3100 M/Y
Doosan	Puma SMX2600, 3100 ST
Doosan	Puma 300 M/MS
Doosan	Puma V400 M
Doosan	Puma VT450 M, VT450 M-2SP
Doosan	Puma TT2000, 2500 MS/SY



DIPLOMATIC

Diplomatic	DM-TR-20-D12-380-BMT65/10
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EcoCa	MT-3/MT-4 MC/MCSY
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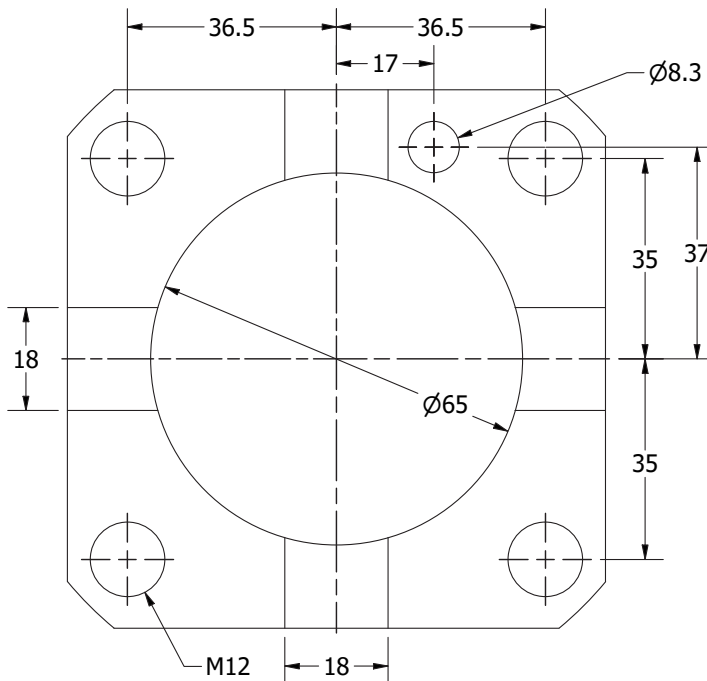
EMCO	Hyperturn 95/110 SMB/SM2Y (BMT65)
EMCO	Hyperturn 100 Powermill (BMT65)
EMCO	Maxxturn 110 (BMT65)



Focus CNC	FBL-300MC
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Ganesh	ASL-15 MY (BMT65)
Ganesh	ASL-78/105 TTM (BMT65)



Goodway	GLS-2800-3300 M/Y/MS/YS
Goodway	GMS-2000 ST (15 station turret)
Goodway	GMT-2000
Goodway	GS-2000 - 3300 M/Y/MS/YS (16 station turret)
Goodway	GTH-2000, 2600 M
Goodway	GTX/GTZ-2000, 2600 M/Y (12 station turret)



Haas	ST-20/25/28/30/35, DS-30 (12/24St. BMT65)
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Hardinge	Elite 65 M Ultra
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Headman	Hi6000M
Headman	T65 M/MS

More continued on next page ...

BMT 65 Machine Connections *(Continued)*



HURCO	TMX 8, TMX10 MY/MYS (BMT65)
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Hwacheon	240 MC/SMC
Hwacheon	Hi-Tech 200 MC
Hwacheon	Hi-Tech 230 MC/YMC
Hwacheon	Hi-Tech 230 SMC/YSMC
Hwacheon	Hi-Tech 350, 450 MC/SMC/YMC/YSMC
Hwacheon	VT 450 MC (BMT65)



Hyundai WIA	L300MA/MC/LMA/LMC/MSA/MS/LMSA
Hyundai WIA	L2000, 2600, 3000Y/LY/SY/LSY
Hyundai WIA	HD2600, 3100M/Y/YA/SY/SYA (BMT65)
Hyundai WIA	LV450RM/LM
Hyundai WIA	SKT200, 250TTM/MS/SY
Hyundai WIA	SKT250, 300M/MS
Hyundai WIA	L2100Y/SY



Johnford	SL-60, 65 (BMT65)
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LEADWELL	LTC-25iM (BMT65)
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LMW	LR30TML7
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ROMI	GL 350M/Y/S
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SMART	NL 2500, 3000 M/BM
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SMEC	SL 2500, 3000M/Y/SY, PL 2000, 2500Y/SY
SMEC	SL 3500M/Y, PL 20-35M, 2000-2500MS
SMEC	SLV 500M



Spinner	TC 800 SMCY (BMT65)
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Takisawa Taiwan	LA-250 YS II T15 (BMT65)
Takisawa Taiwan	NEX-110Y (BMT65)



Tongtai	TD-2000, 2500Y (12ST, BMT65)
Tongtai	TMT 2000 (BMT65, turret 2)
Tongtai	TNL-120T
Tongtai	TNL-120T

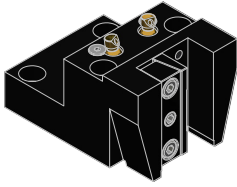


Victor	VTurn-A26SCM, YSCM
Victor	VTurn-S26CM

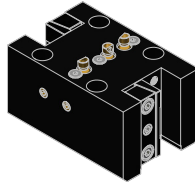


WELE	HL-200YS
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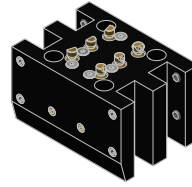
BMT 65



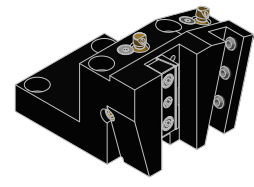
OD TURNING HOLDER.....pg 32



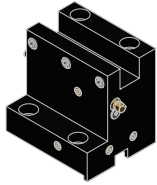
DOUBLE OD TURNING HOLDER.....pg 32



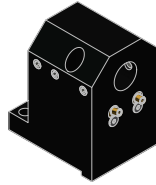
FOUR POSITION OD TURNING HOLDER.....pg 32



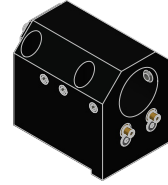
DOUBLE OFFSET OD TURNING HOLDER.....pg 33



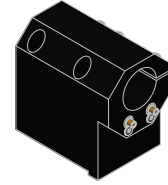
OD FACING HOLDER.....pg 33



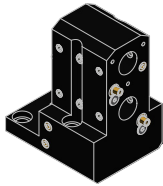
BORING BAR HOLDER.....pg 34



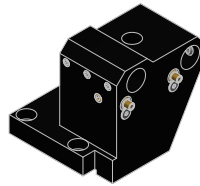
BORING BAR HOLDER 72MM CENTERLINE.....pg 34



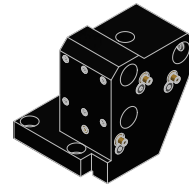
SPLIT BORING BAR HOLDER.....pg 35



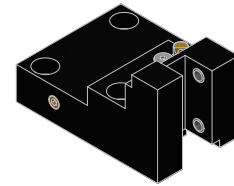
DOUBLE BORING BAR HOLDER.....pg 35



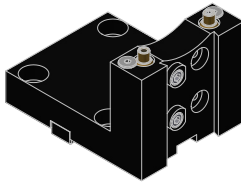
DOUBLE OFFSET BORING BAR HOLDER.....pg 36



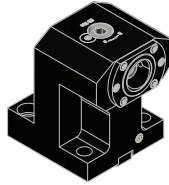
TRIPLE OFFSET BORING BAR HOLDER.....pg 36



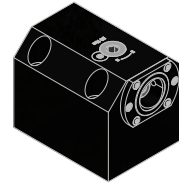
CUT OFF HOLDER.....pg 36



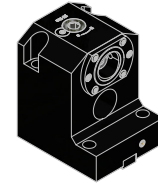
CUT OFF BLADE HOLDER.....pg 37



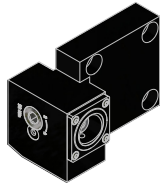
CAPTO ID HOLDER.....pg 37



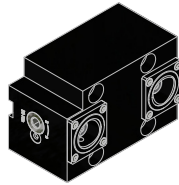
CAPTO ID HOLDER 72MM CENTERLINE.....pg 37



CAPTO ID HOLDER SUB-SPINDLE.....pg 38



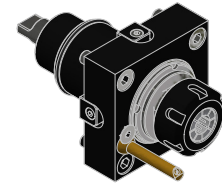
CAPTO OD HOLDER.....pg 38



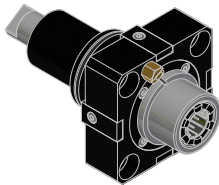
DOUBLE CAPTO OD HOLDER.....pg 38



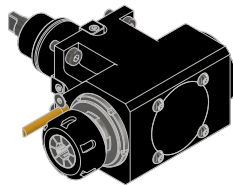
CAPTO OD HOLDER SHORT.....pg 39



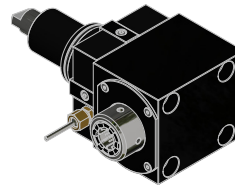
STRAIGHT DRILL-MILLING LIVE TOOL EXTERNAL NUT.....pg 39



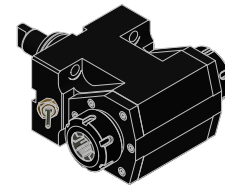
STRAIGHT DRILL-MILLING LIVE TOOL INTERNAL NUT.....pg 39



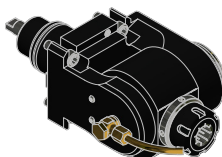
RIGHT ANGLE DRILL-MILLING LIVE TOOL EXTERNAL NUT.....pg 40



RIGHT ANGLE DRILL-MILLING LIVE TOOL INTERNAL NUT.....pg 40

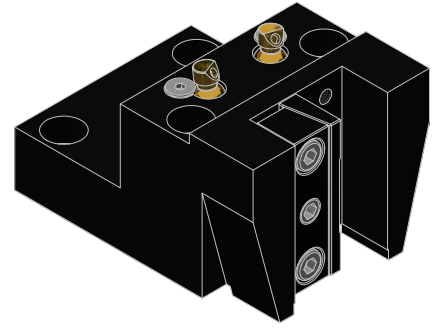
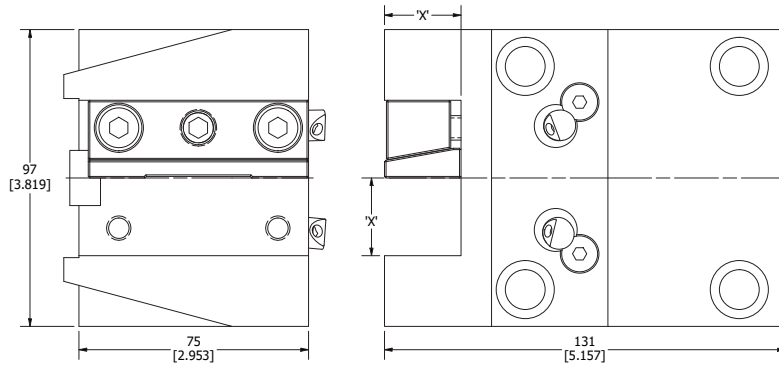


DOUBLE RIGHT ANGLE DRILL-MILLING LIVE TOOL.....pg 41



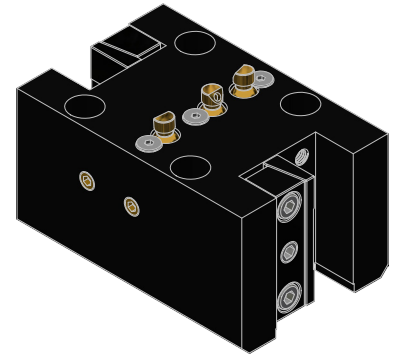
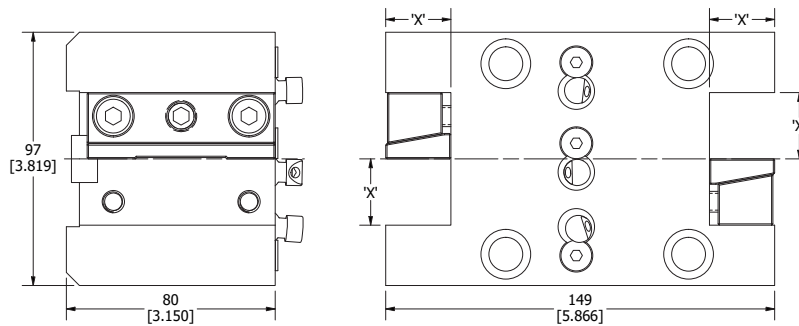
ADJUSTABLE ANGLE LIVE TOOL.....pg 41

BMT 65 OD TURNING HOLDER



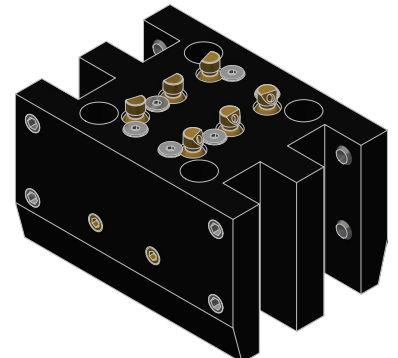
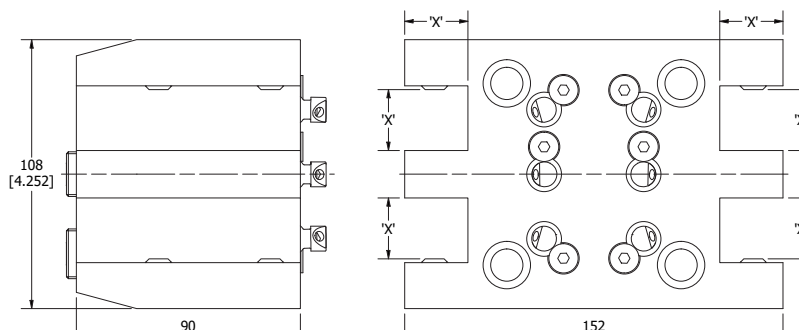
PART NUMBER	DIMENSION 'X'
BMT65-8311	1.000
BMT65-8311M	25mm

BMT 65 DOUBLE OD TURNING HOLDER



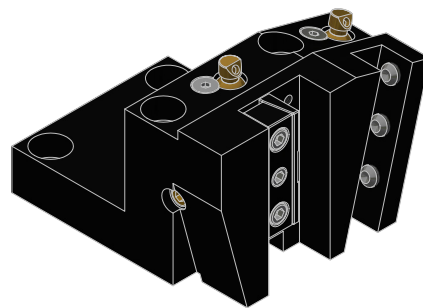
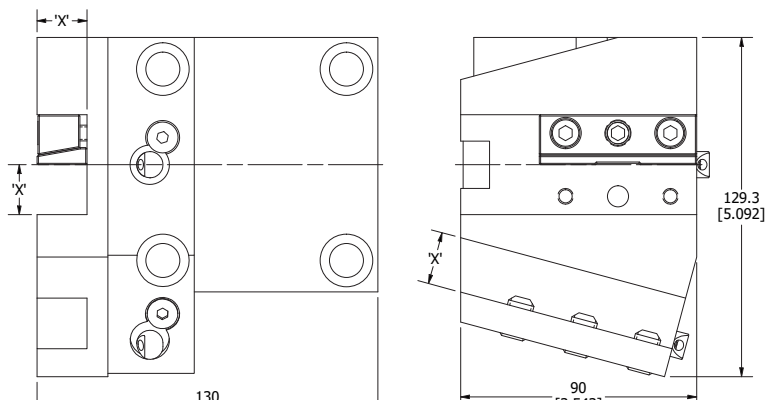
PART NUMBER	DIMENSION 'X'
BMT65-8311 DBL	1.000
BMT65-8311M DBL	25mm

BMT 65 FOUR POSITION OD TURNING HOLDER



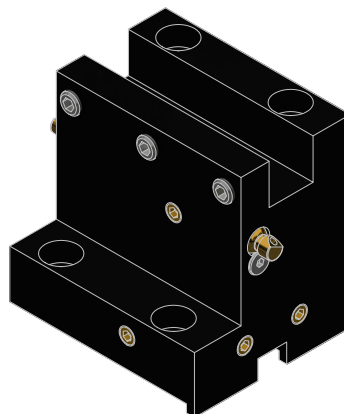
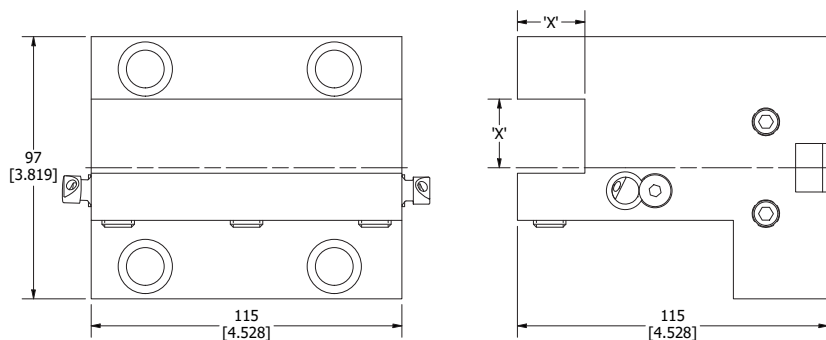
PART NUMBER	DIMENSION 'X'
BMT65-8311 DBL4P	1.000
BMT65-8311M DBL4P	25mm

BMT 65 **DOUBLE OFFSET OD TURNING HOLDER**



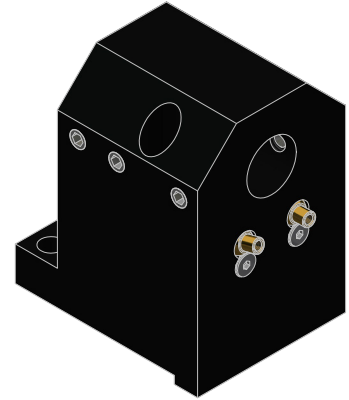
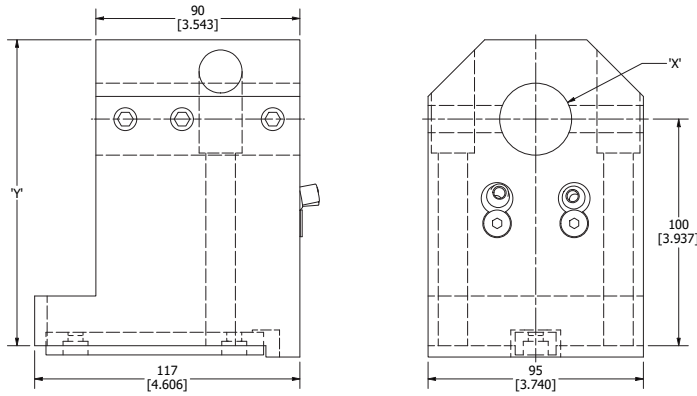
PART NUMBER	DIMENSION 'X'
BMT65-8311A DBLOS	3/4
BMT65-8311MA DBLOS	20mm

BMT 65 **OD FACING HOLDER**



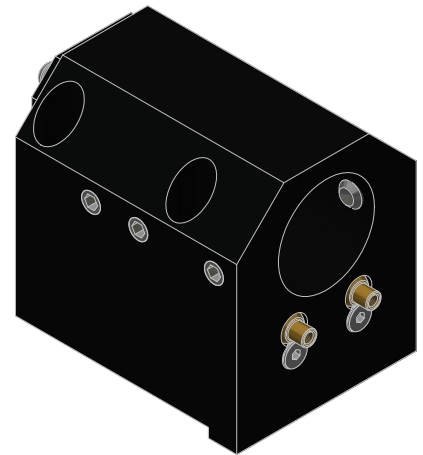
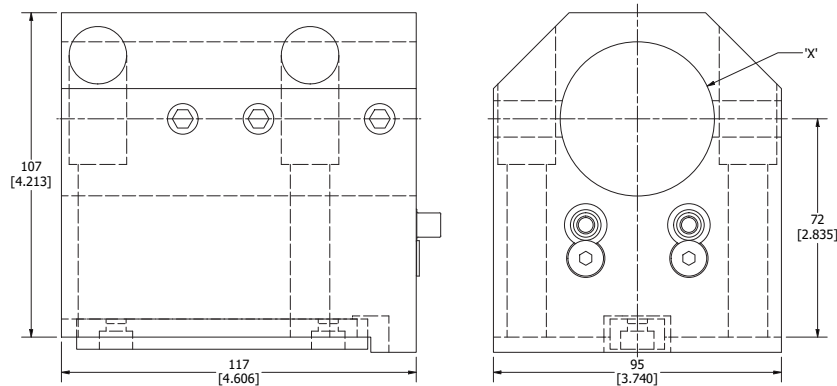
PART NUMBER	DIMENSION 'X'
BMT65-8411	1.000
BMT65-8411M	25mm

BMT 65 BORING BAR HOLDER



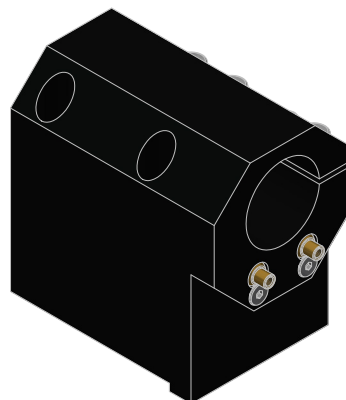
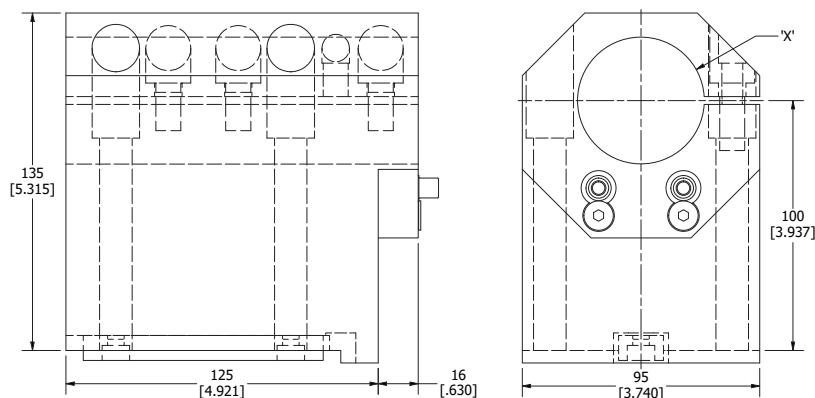
PART NUMBER	DIMENSION 'X'	DIMENSION 'Y'
BMT65-8425	1.000	5.315
BMT65-8432	1 1/4	5.315
BMT65-8435	1 1/2	5.315
BMT65-8445	1 3/4	5.315
BMT65-8436	2.000	5.315
BMT65-8437	2 1/2	5.591
BMT65-8425M	25mm	135mm
BMT65-8432M	32mm	135mm
BMT65-8435M	40mm	135mm
BMT65-8445M	45mm	135mm
BMT65-8436M	50mm	135mm
BMT65-8437M	65mm	142mm

BMT 65 BORING BAR HOLDER 72MM CENTERLINE



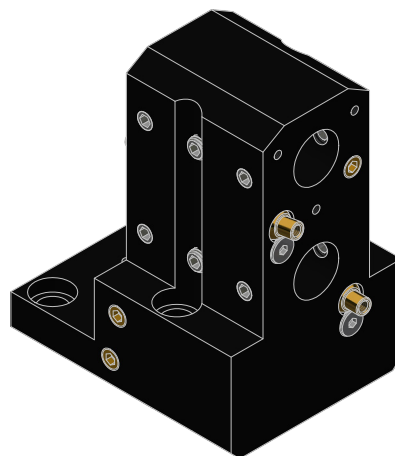
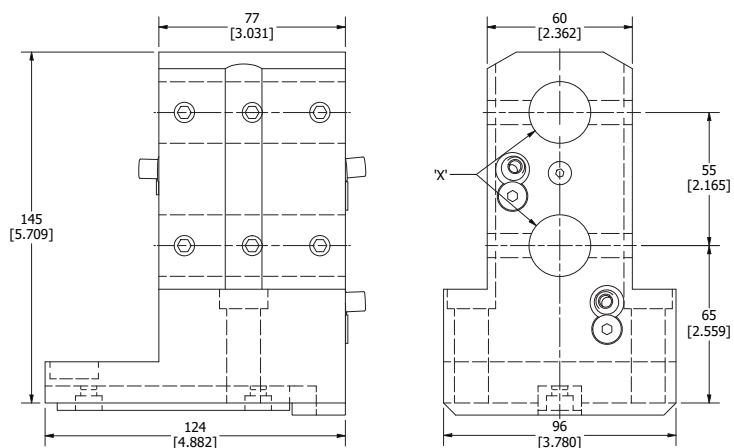
PART NUMBER	DIMENSION 'X'
BMT65-8435x72CL	1 1/2
BMT65-8436x72CL	2.000
BMT65-8435Mx72CL	40mm
BMT65-8436Mx72CL	50mm

BMT 65 SPLIT BORING BAR HOLDER



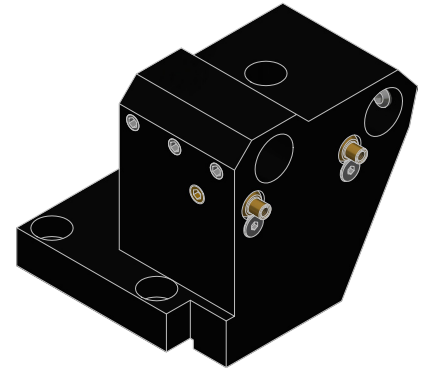
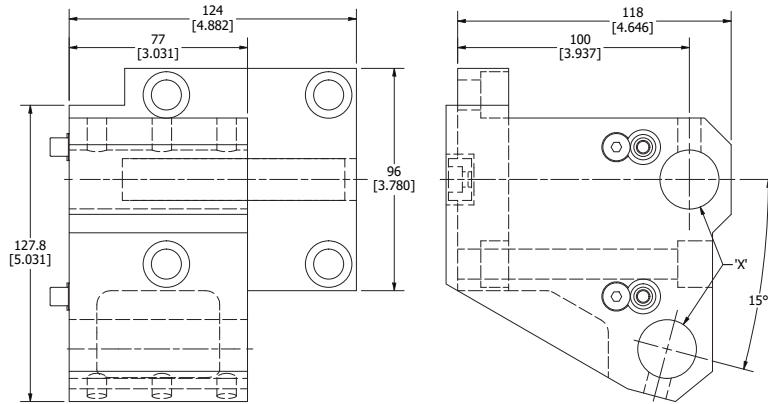
PART NUMBER	DIMENSION 'X'
BMT65-8436 SPT	2.000
BMT65-8436M SPT	50mm

BMT 65 DOUBLE BORING BAR HOLDER



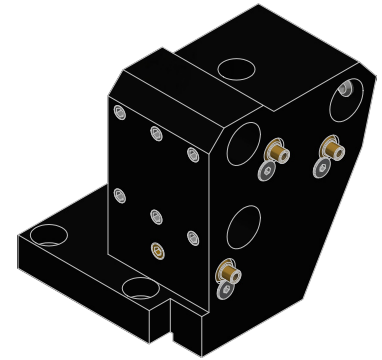
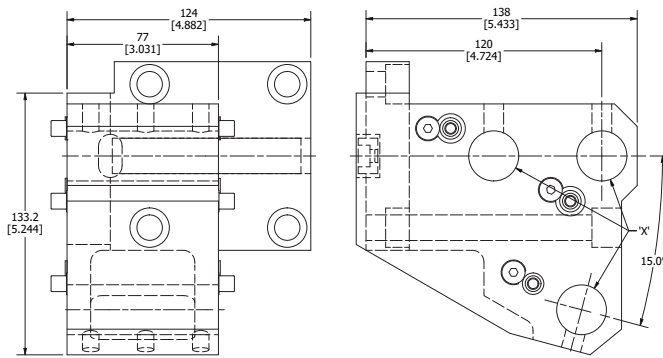
PART NUMBER	DIMENSION 'X'
BMT65-8425 DBL	1.000
BMT65-8432 DBL	1 1/4
BMT65-8425M DBL	25mm
BMT65-8432M DBL	32mm

BMT 65 DOUBLE OFFSET BORING BAR HOLDER



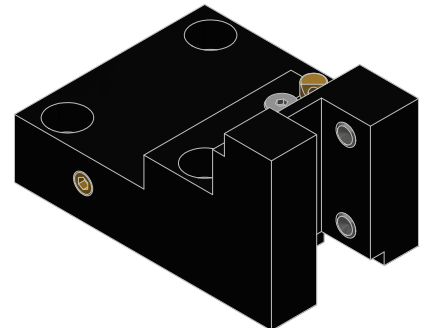
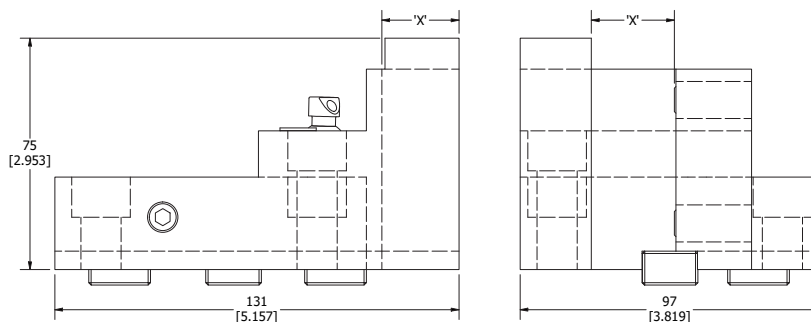
PART NUMBER	DIMENSION 'X'
BMT65-8425 DBLOS	1.000
BMT65-8425M DBLOS	25mm

BMT 65 TRIPLE OFFSET BORING BAR HOLDER



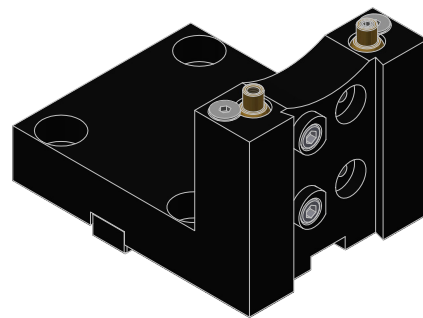
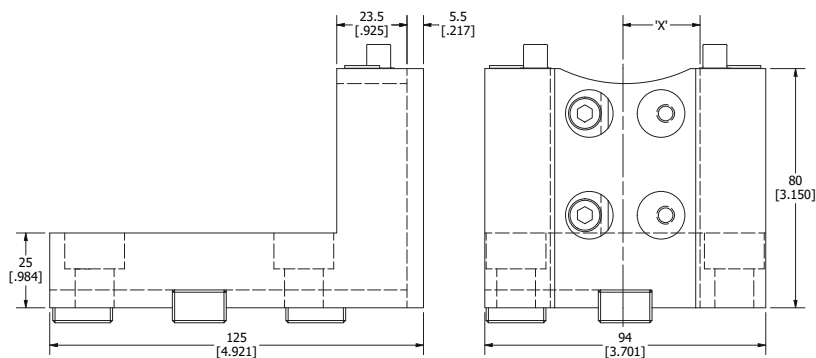
PART NUMBER	DIMENSION 'X'
BMT65-8425 TPL OS	1.000
BMT65-8425M TPL OS	25mm

BMT 65 CUT OFF HOLDER



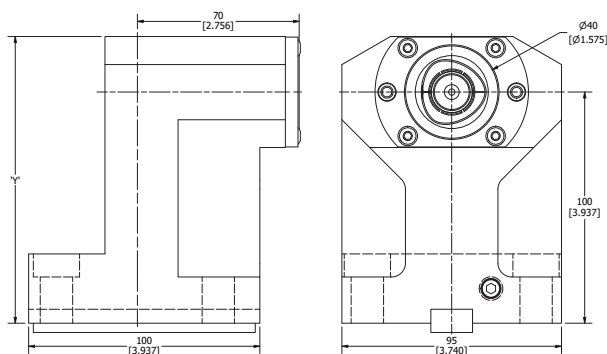
PART NUMBER	DIMENSION 'X'
BMT65-4625	1.000
BMT65-4632	1 1/4
BMT65-4625M	25mm
BMT65-4632M	32mm

BMT 65 CUT OFF BLADE HOLDER



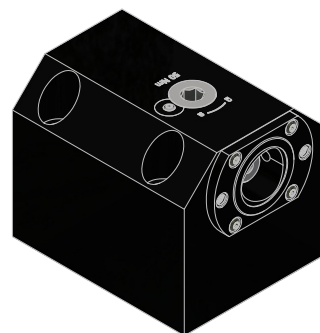
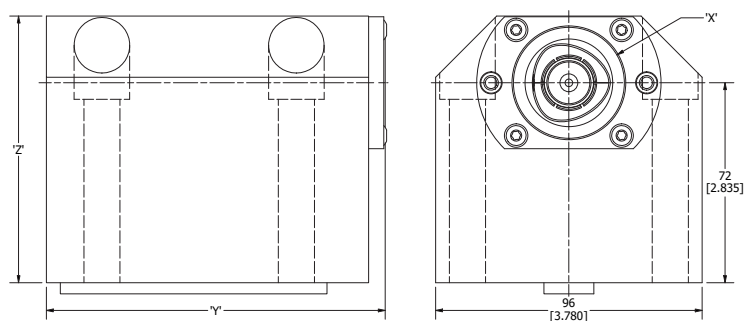
PART NUMBER	DIMENSION 'X'
BMT65-4525	1.000
BMT65-4532	1 1/4
BMT65-4525M	25mm
BMT65-4532M	32mm

BMT 65 CAPTO ID HOLDER



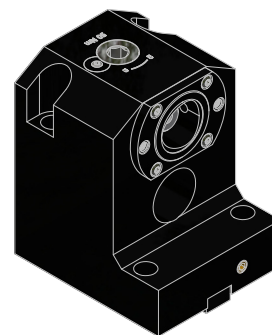
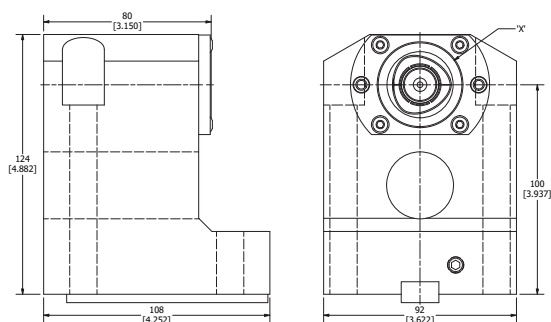
PART NUMBER	TOOL CLAMPING	DIMENSION 'X'	DIMENSION 'Y'
BMT65-C4ID	C4	40mm	124mm
BMT65-C5ID	C5	50mm	132mm
BMT65-C6ID	C6	63mm	142mm

BMT 65 CAPTO ID HOLDER 72MM CENTERLINE



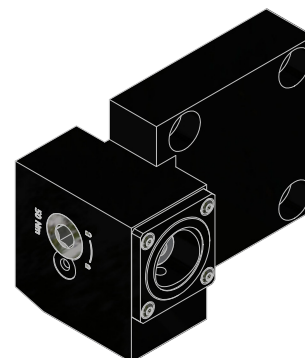
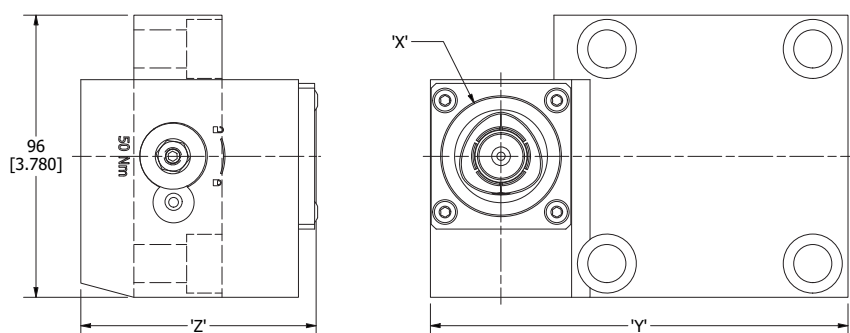
PART NUMBER	TOOL CLAMPING	DIMENSION 'X'	DIMENSION 'Y'	DIMENSION 'Z'
BMT65-C4IDX72CL	C4	40mm	122mm	96mm
BMT65-C5IDX72CL	C5	50mm	125mm	104mm

BMT 65 CAPTO ID HOLDER SUB-SPINDLE



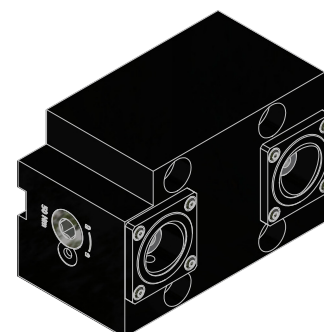
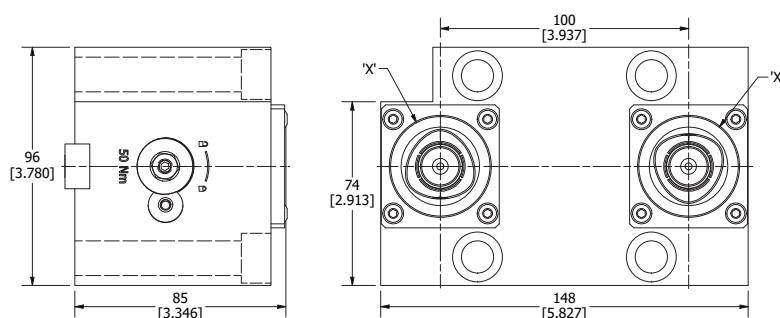
PART NUMBER	TOOL CLAMPING	DIMENSION 'X'
BMT65-C4ID SS	C4	40mm

BMT 65 CAPTO OD HOLDER



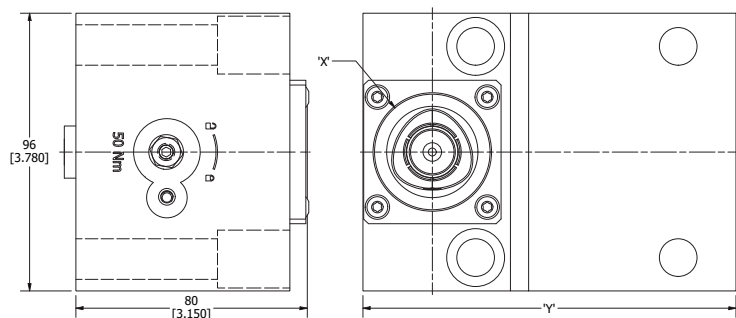
PART NUMBER	TOOL CLAMPING	DIMENSION 'X'	DIMENSION 'Y'	DIMENSION 'Z'
BMT65-C4OD	C4	40mm	142mm	80mm
BMT65-C5OD	C5	50mm	175mm	90mm

BMT 65 DOUBLE CAPTO OD HOLDER



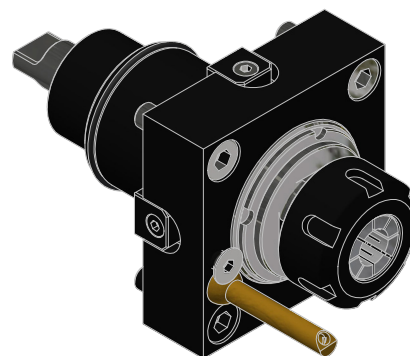
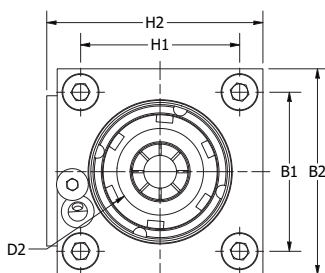
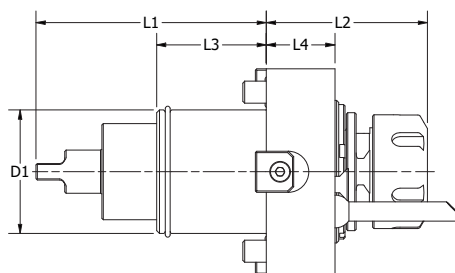
PART NUMBER	TOOL CLAMPING	DIMENSION 'X'
BMT65-C4OD DBL	C4	40mm

BMT 65 CAPTO OD HOLDER SHORT



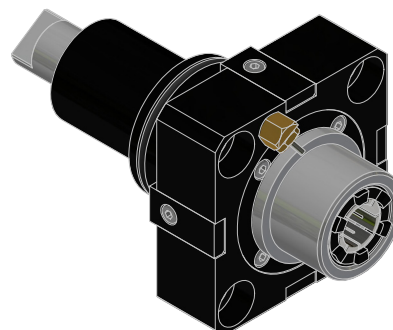
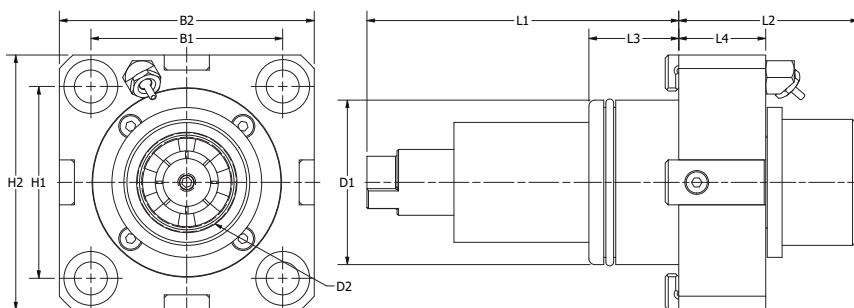
PART NUMBER	TOOL CLAMPING	DIMENSION 'X'	DIMENSION 'Y'
BMT65-C4OD ET	C4	40mm	129mm

BMT 65 STRAIGHT DRILL-MILLING LIVE TOOL EXTERNAL NUT



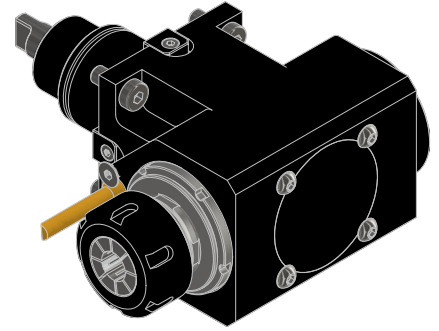
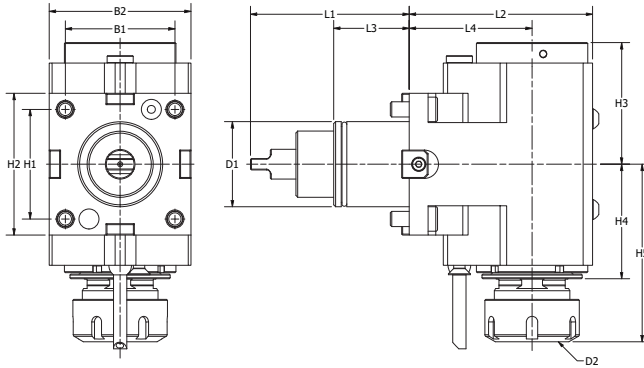
NAME	COOLANT	D1	D2	H1	H2	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT65-ER32-SLT	Ext.	65	2-20 ER32	70	95	73	95	112	76.3	32	43.7	6000	1:1	70
BMT65-ER32-SLT INT	Internal/External - 20 bar	65	2-20 ER32	70	95	73	95	112	76.3	32	43.7	6000	1:1	70

BMT 65 STRAIGHT DRILL-MILLING LIVE TOOL INTERNAL NUT



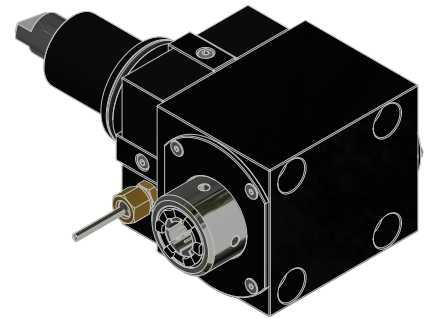
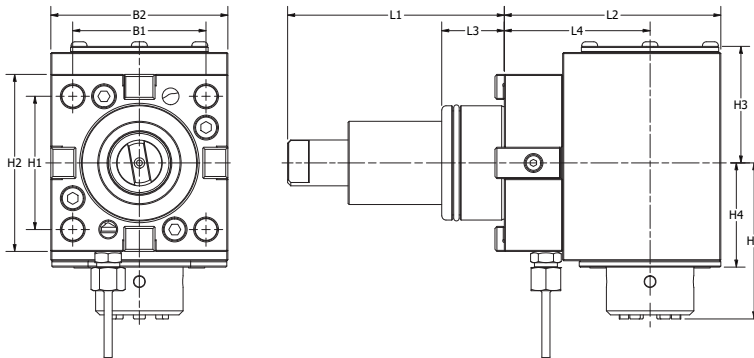
NAME	COOLANT	D1	D2	H1	H2	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT65-ER32-SLT ITH	Ext.	65	2-20 ER32	70	95	73	95	112	64	32	42.5	6000	1:1	70

BMT 65 RIGHT ANGLE DRILL-MILLING LIVE TOOL EXTERNAL NUT



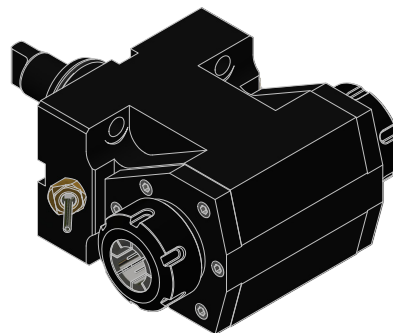
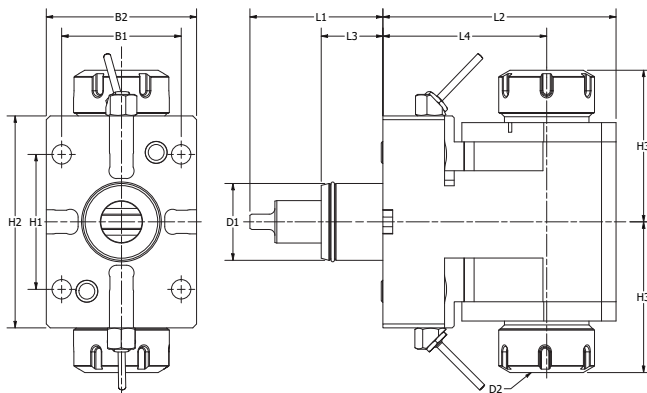
PART NUMBER	COOLANT	D1	D2	H1	H2	H3	H4	H5	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT65-ER32-RA-72CL	Ext.	65	2-20 ER32	70	100	59	78.7	111.3	73	94	112	110	32	72	6000	1:1	70
BMT65-ER32-RA-100CL	Ext.	65	2-20 ER32	70	100	59	78.7	111.3	73	94	112	138	32	100	6000	1:1	70
BMT65-ER32-RA-72CL INT	Internal/External - 20 bar	65	2-20 ER32	70	100	59	78.7	111.3	73	94	112	110	32	72	6000	1:1	70
BMT65-ER32-RA-100CL INT	Internal/External - 20 bar	65	2-20 ER32	70	100	59	78.7	111.3	73	94	112	138	32	100	6000	1:1	70

BMT 65 RIGHT ANGLE DRILL-MILLING LIVE TOOL INTERNAL NUT



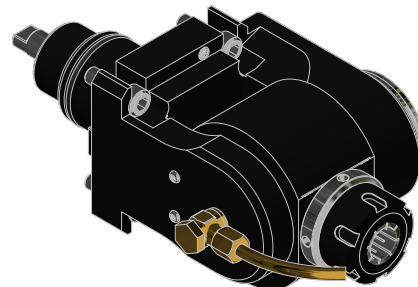
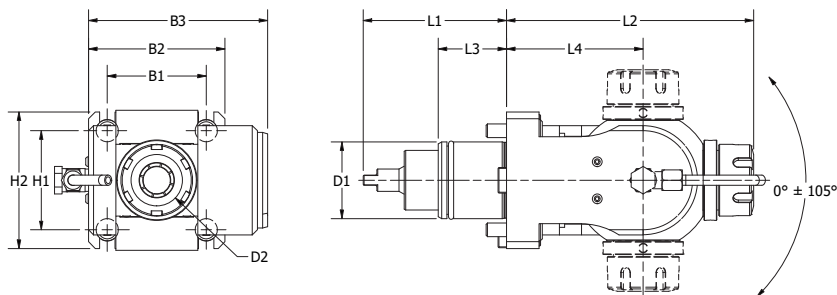
PART NUMBER	COOLANT	D1	D2	H1	H2	H3	H4	H5	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT65-ER32-RA-72CL-ITH	Ext.	65	2-20 ER32	70	94	59	70.5	100	73	94	112	112	32	72	6000	1:1	70
BMT65-ER32-RA-100CL-ITH	Ext.	65	2-20 ER32	70	94	59	70.5	92	73	94	112	140	32	100	6000	1:1	70

BMT 65 DOUBLE RIGHT ANGLE DRILL-MILLING LIVE TOOL



PART NUMBER	COOLANT	D1	D2	H1	H2	H3	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT65-ER32-RA2-72CL	Ext.	65	2-20 ER32	70	94	93	73	94	112	104	32	72	6000	1:1	70
BMT65-ER32-RA2-100CL	Ext.	65	2-20 ER32	70	94	93	73	94	112	132	32	100	6000	1:1	70

BMT 65 ADJUSTABLE ANGLE LIVE TOOL



PART NUMBER	COOLANT	D1	D2	H1	H2	B1	B2	B3	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT65-ER25-ADJ90	Ext.	65	2-16 ER25	70	94	73	94	106	112	144	32	80	6000	1:1	16
BMT65-ER25-ADJ90 INT	Internal/External - 20 bar	65	2-16 ER25	70	94	73	94	106	112	144	32	80	6000	1:1	16

BMT 75 MACHINE CONNECTIONS



Doosan	Puma 400, 480 M/LM
Doosan	Puma 4100, 5100 M/LM/LY
Doosan	Puma V550, 8300 M
Doosan	Puma V550, 8300 M (ATC)
Doosan	Puma VT750 M, M-2SP



DIPLOMATIC

Diplomatic	DM-TR-25-D12-430-BMT75/10
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Focus CNC	FBL-460MC
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Ganesh	ASL-15 MY (BMT65)
Ganesh	ASL-78/105 TTMV (BMT65)



Hyundai WIA	LV500, 8500RM/LM
Hyundai WIA	LV800RM/LM / SKT-V80RM/LM



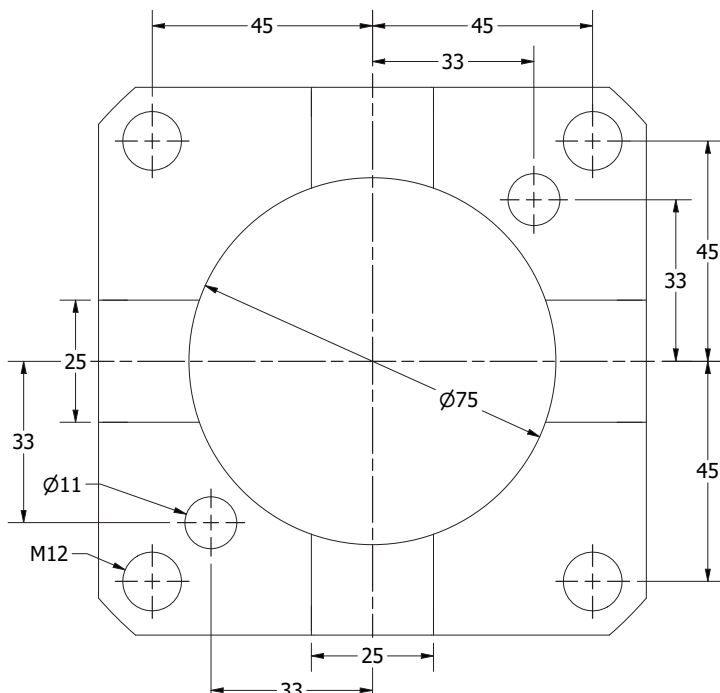
ROMI	GL 350M/Y/S
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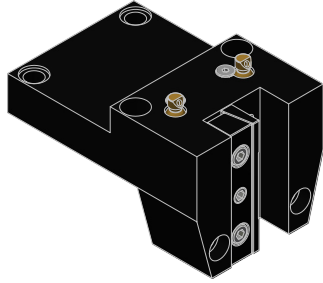
SMEC	SLV 800M, PL 800VM
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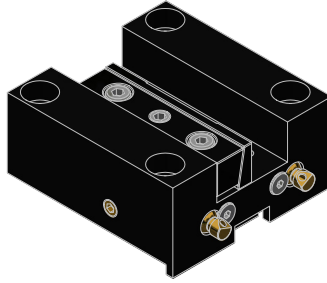
Victor	VTurn-A26SCM, YSCM
Victor	VTurn-S26CM



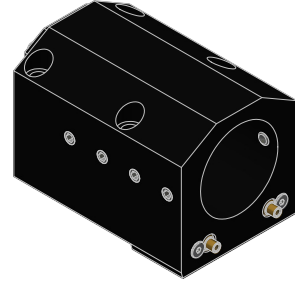
BMT 75



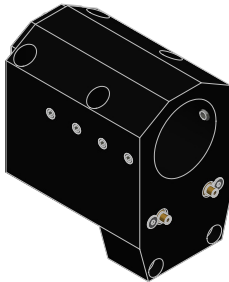
OD TURNING HOLDERpg 46



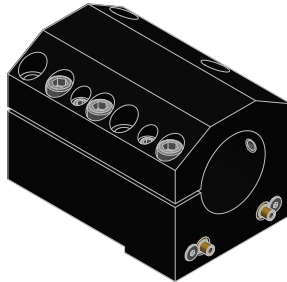
OD FACING HOLDER.....pg 46



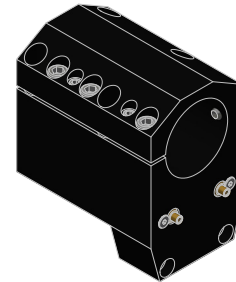
BORING BAR HOLDERpg 47



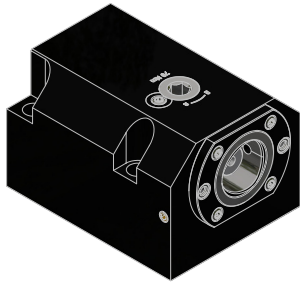
**BORING BAR HOLDER
90MM CENTERLINE**.....pg 47



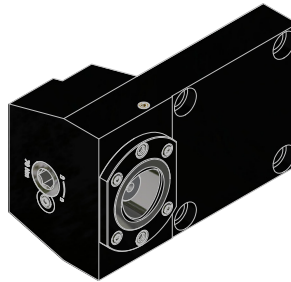
SPLIT BORING BAR HOLDERpg 48



**SPLIT BORING BAR HOLDER
90MM CENTERLINE**.....pg 48



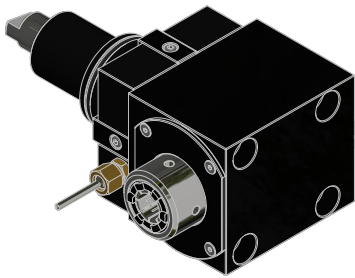
CAPTO ID HOLDER.....pg 49



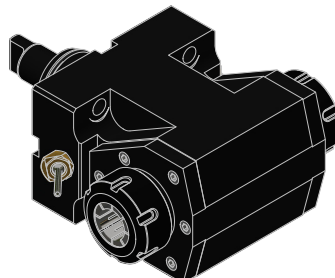
CAPTO OD HOLDER.....pg 49



**STRAIGHT DRILL-MILLING
LIVE TOOL**pg 49



**RIGHT ANGLE DRILL-MILLING
LIVE TOOL**pg 50

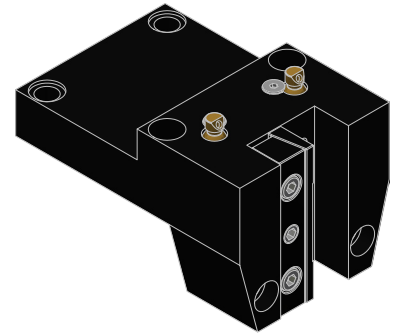
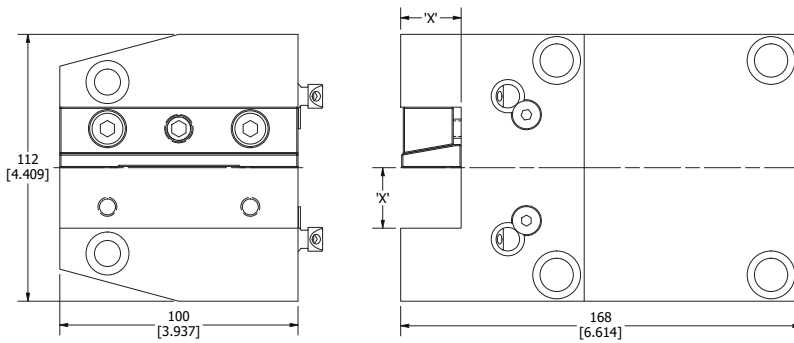


**DOUBLE RIGHT ANGLE
DRILL-MILLING LIVE TOOL**.....pg 50



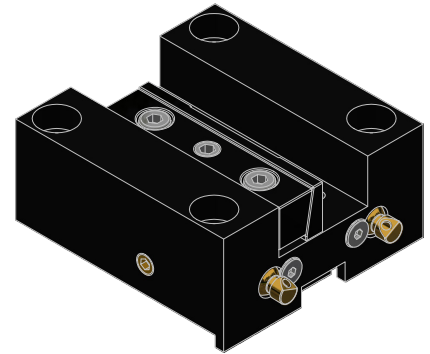
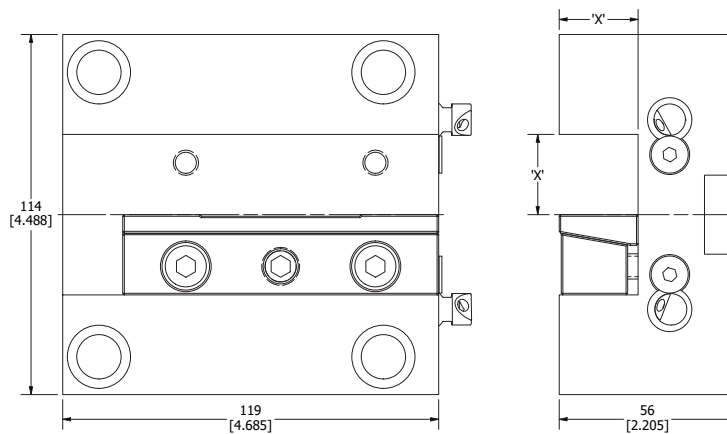
**ADJUSTABLE ANGLE
LIVE TOOL**.....pg 50

BMT 75 OD TURNING HOLDER



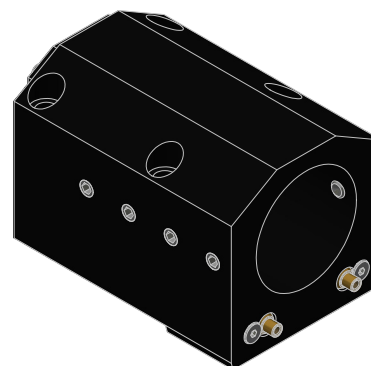
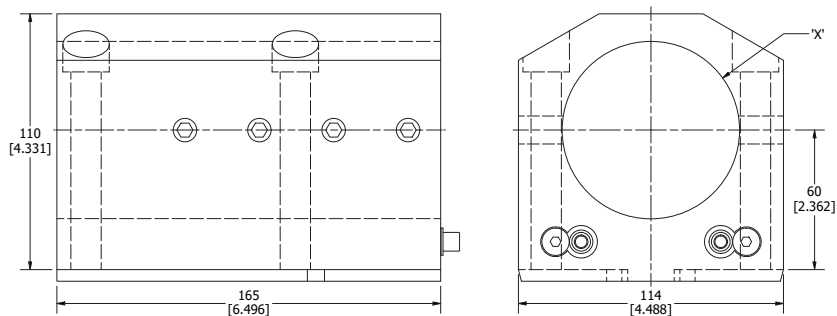
PART NUMBER	DIMENSION 'X'
BMT75-8311	1.000
BMT75-8311B	1 1/4
BMT75-8311M	25mm
BMT75-8311MB	32mm

BMT 75 OD FACING HOLDER



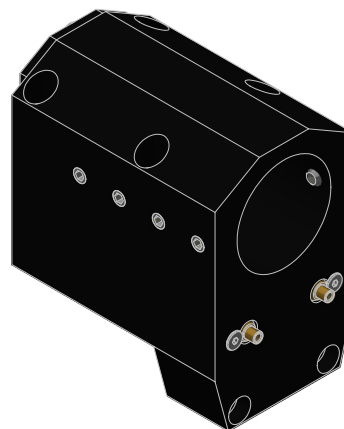
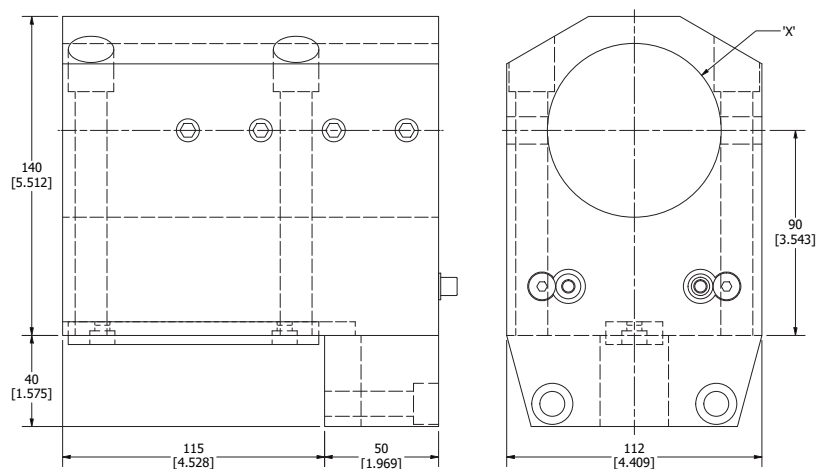
PART NUMBER	DIMENSION 'X'
BMT75-8411	1.000
BMT75-8411B	1 1/4
BMT75-8411M	25mm
BMT75-8411MB	32mm

BMT 75 BORING BAR HOLDER



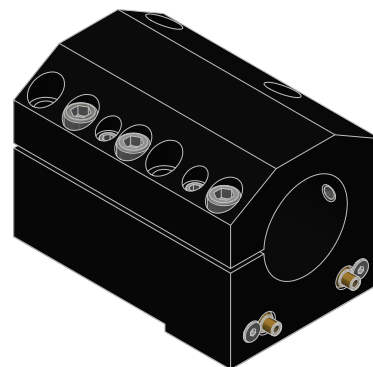
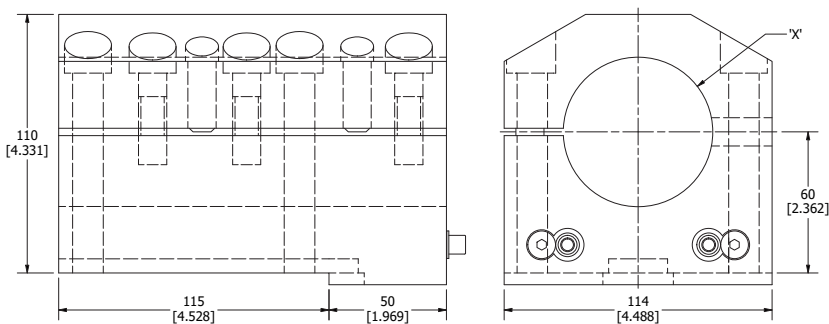
PART NUMBER	DIMENSION 'X'
BMT75-8436	2.000
BMT75-8437	2 1/2
BMT75-8475	3.000
BMT75-8436M	50mm
BMT75-8437M	65mm
BMT75-8480M	80mm

BMT 75 BORING BAR HOLDER 90MM CENTERLINE



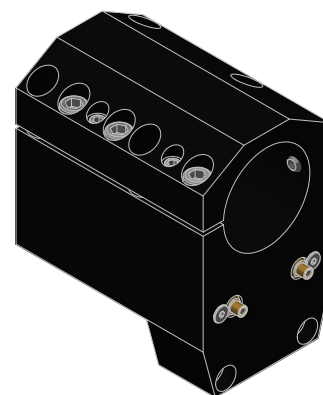
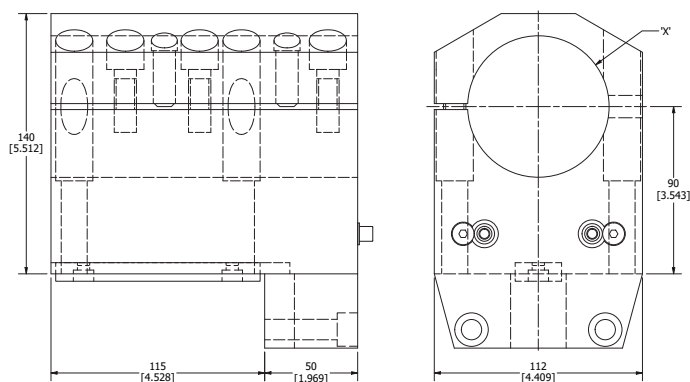
PART NUMBER	DIMENSION 'X'
BMT75-8436x90CL	2.000
BMT75-8437x90CL	2 1/2
BMT75-8475x90CL	3.000
BMT75-8436Mx90CL	50mm
BMT75-8437Mx90CL	65mm
BMT75-8480Mx90CL	80mm

BMT 75 SPLIT BORING BAR HOLDER



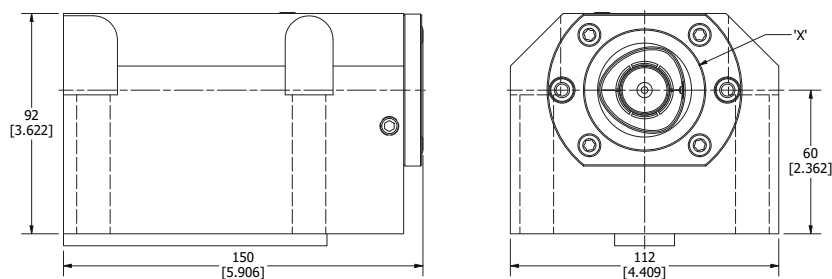
PART NUMBER	DIMENSION 'X'
BMT75-8436 SPT	2.000
BMT75-8437 SPT	2 1/2
BMT75-8475 SPT	3.000
BMT75-8436M SPT	50mm
BMT75-8437M SPT	65mm
BMT75-8480M SPT	80mm

BMT 75 SPLIT BORING BAR HOLDER 90MM CENTERLINE



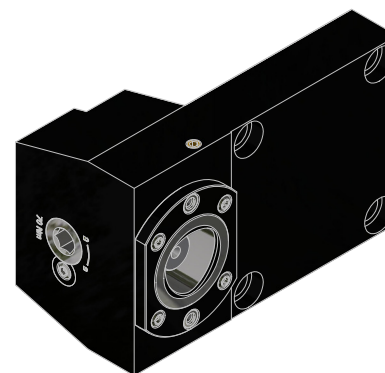
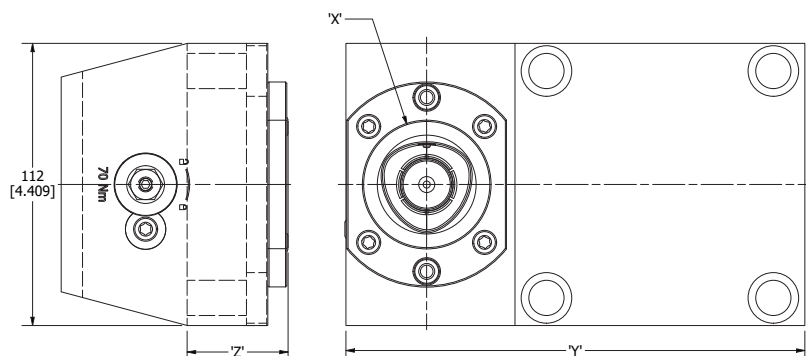
PART NUMBER	DIMENSION 'X'
BMT75-8436x90CL SPT	2.000
BMT75-8437x90CL SPT	2 1/2
BMT75-8475x90CL SPT	3.000
BMT75-8436Mx90CL SPT	50mm
BMT75-8437Mx90CL SPT	65mm
BMT75-8480Mx90CL SPT	80mm

BMT 75 CAPTO ID HOLDER



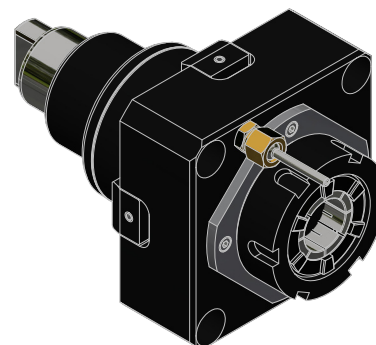
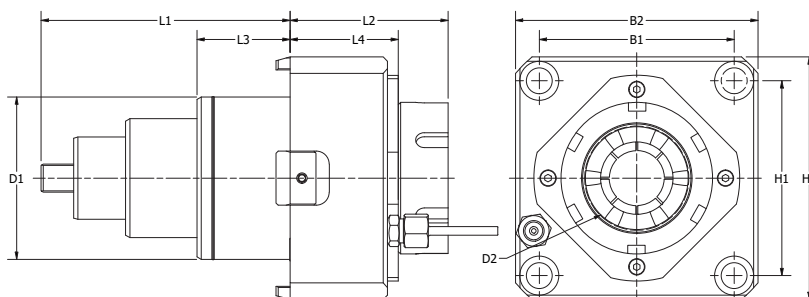
PART NUMBER	TOOL CLAMPING	DIMENSION 'X'	DIMENSION 'Y'
BMT75-C5ID	C5	50mm	92mm
BMT75-C6ID	C6	63mm	102mm

BMT 75 CAPTO OD HOLDER



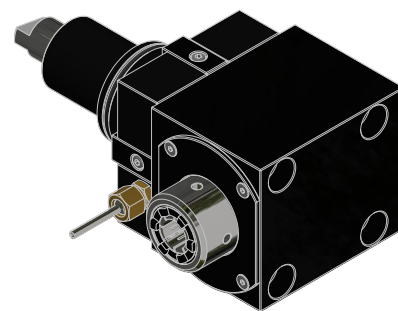
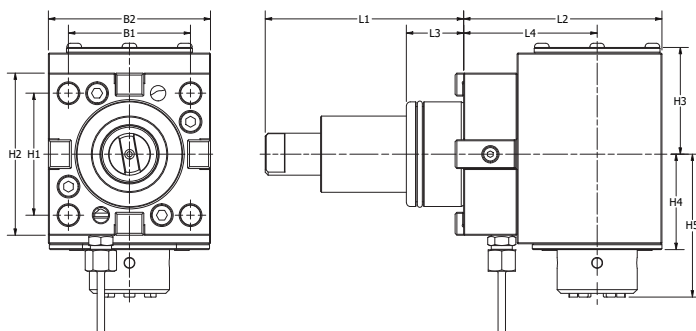
PART NUMBER	TOOL CLAMPING	DIMENSION 'X'	DIMENSION 'Y'	DIMENSION 'Z'
BMT75-C5OD	C5	50mm	182mm	40mm
BMT75-C6OD	C6	63mm	204mm	45mm

BMT 75 STRAIGHT DRILL-MILLING LIVE TOOL



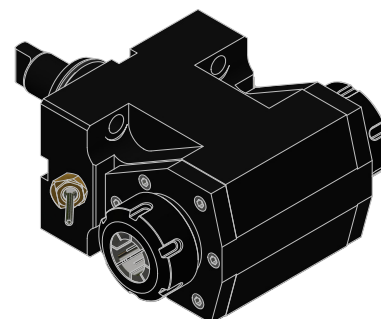
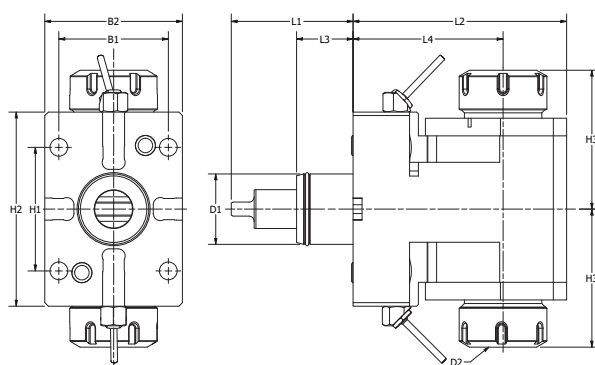
NAME	COOLANT	D1	D2	H1	H2	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT75-ER40-SLT	Ext.	75	4-26 ER40	90	112	90	112	110	75	43	52.6	6000	1:1	50
BMT75-ER40-SLT INT	Internal	75	4-26 ER40	90	112	90	112	110	75	43	52.6	6000	1:1	50

BMT 75 RIGHT ANGLE DRILL-MILLING LIVE TOOL



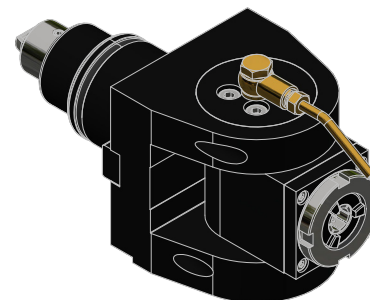
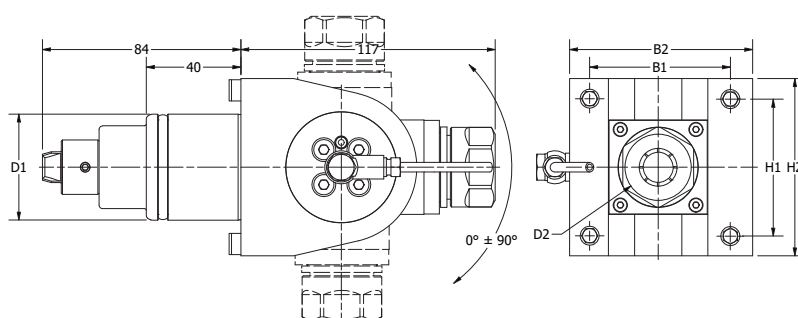
PART NUMBER	COOLANT	D1	D2	H1	H2	H3	H4	H5	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT75-ER40-RA-60CL INT	Internal	75	4-26 ER40	90	112	74	80	112	90	112	110	107	43	60	6000	1:1	50
BMT75-ER32-RA-60CL	Ext.	75	4-26 ER40	90	112	74	80	112	90	112	110	107	43	60	6000	1:1	50

BMT 75 DOUBLE RIGHT ANGLE DRILL-MILLING LIVE TOOL



PART NUMBER	COOLANT	D1	D2	H1	H2	H3	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT65-ER32-RA2-60CL	Ext.	75	4-26 ER40	90	132	112	90	112	110	107	43	60	6000	1:1	100
BMT65-ER32-RA2-90CL	Ext.	75	4-26 ER40	90	132	112	90	112	110	137	43	90	6000	1:1	100
BMT65-ER32-RA2-110CL	Ext.	75	4-26 ER40	90	132	112	90	112	110	157	43	110	6000	1:1	100

BMT 75 ADJUSTABLE ANGLE LIVE TOOL



PART NUMBER	COOLANT	D1	D2	H1	H2	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT75-ER25-ADJ90-ITH	Ext.	75	1-16 ER25	90	112	90	112	110	140	43	75	6000	1:1	25

BMT 85 Machine Connections



Baruffaldi	BMT85 TBMR/TBYR 320
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Doosan	Puma 600, 700, 800 M/LM/LY
Doosan	Puma VT900 M, M-2SP, V9300 M



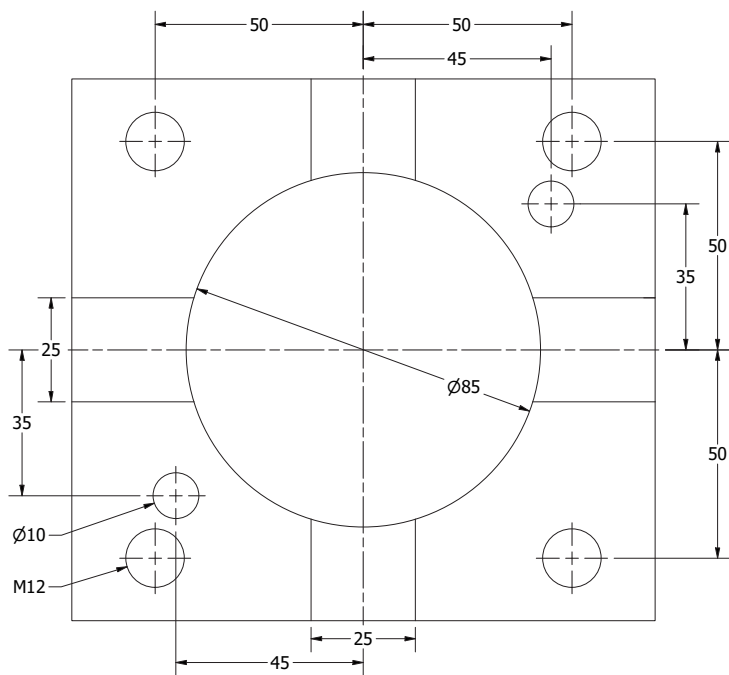
Duplomatic	SM-H-TR32-BMT85-520-S12-G90
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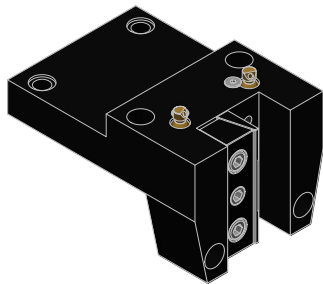
EMCO	Maxxturn 200 (BMT85)
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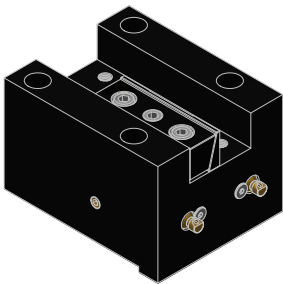
Victor	VTurn-V1000 (CM)
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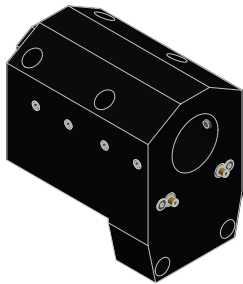
BMT 85



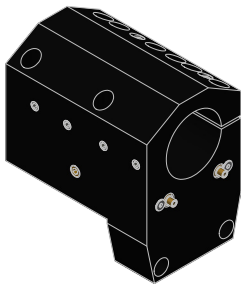
OD TURNING HOLDERpg 54



OD FACING HOLDER.....pg 54



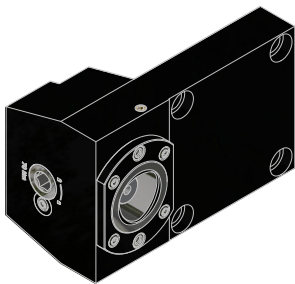
BORING BAR HOLDERpg 55



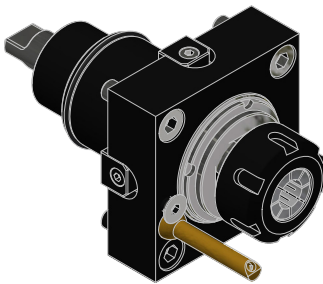
SPLIT BORING BAR HOLDERpg 55



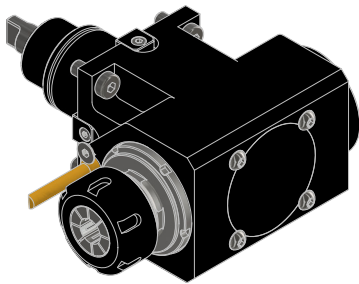
CAPTO ID HOLDERpg 56



CAPTO OD HOLDER.....pg 56

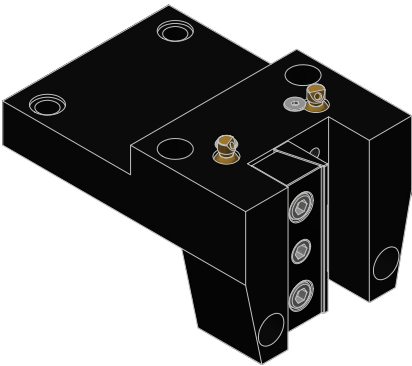
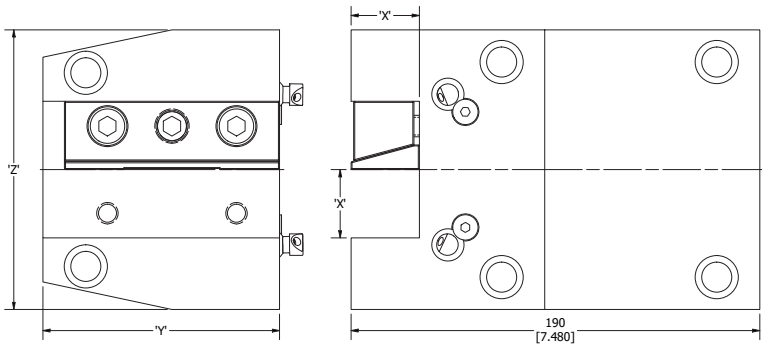


STRAIGHT DRILL-MILLING
LIVE TOOL.....pg 57



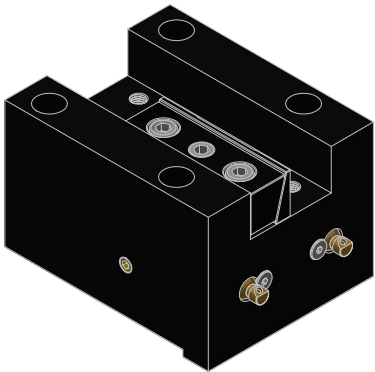
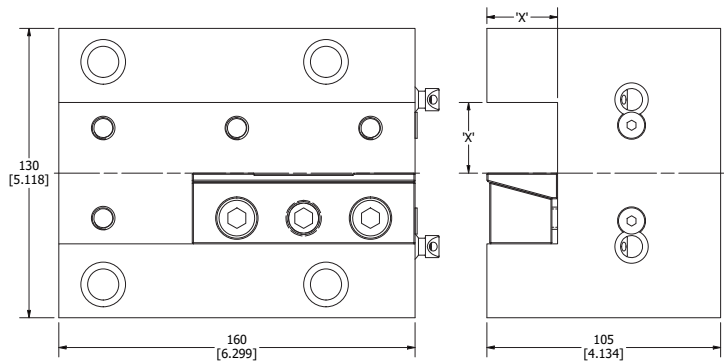
RIGHT ANGLE DRILL-MILLING
LIVE TOOLpg 57

BMT 85 OD TURNING HOLDER



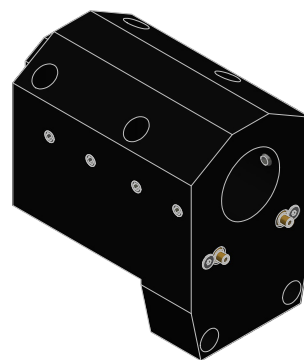
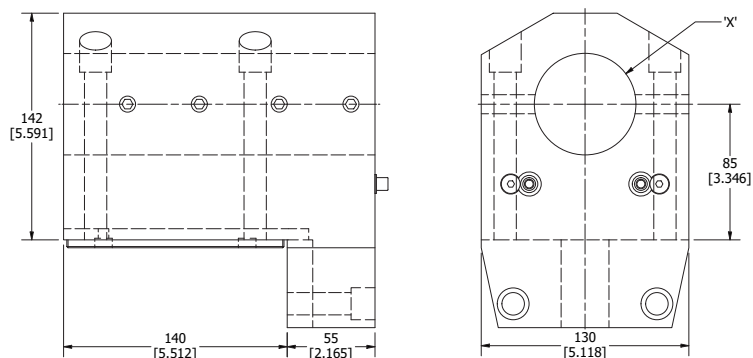
PART NUMBER	DIMENSION 'X'	DIMENSION 'Y'	DIMENSION 'Z'
BMT85-8311B	1 1/4	4.331	5.118
BMT85-8311B EX	1 1/4	5.512	5.433
BMT85-8311MB	32mm	110mm	130mm
BMT85-8311MB EX	32mm	140mm	138mm

BMT 85 OD FACING HOLDER



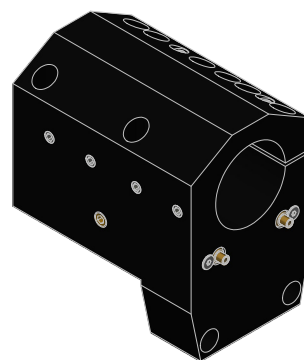
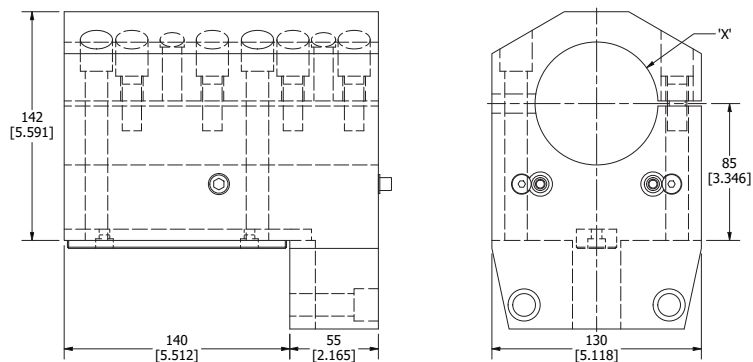
PART NUMBER	DIMENSION 'X'
BMT85-8411B	1 1/4
BMT85-8411MB	32mm

BMT 85 BORING BAR HOLDER



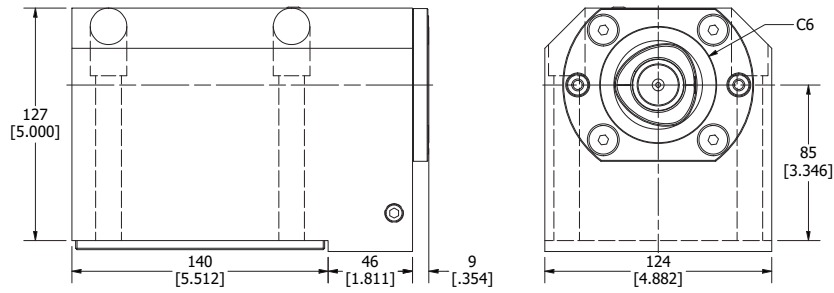
PART NUMBER	DIMENSION 'X'
BMT85-8436	2.000
BMT85-8437	2 1/2
BMT85-8475	3.000
BMT85-8436M	50mm
BMT85-8437M	65mm
BMT85-8480M	80mm

BMT 85 SPLIT BORING BAR HOLDER



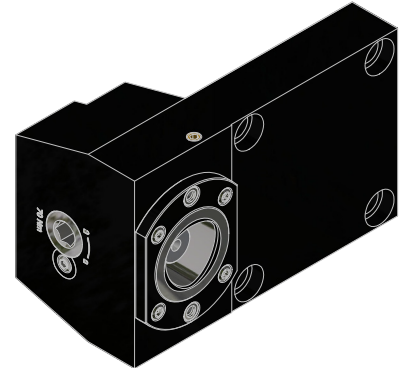
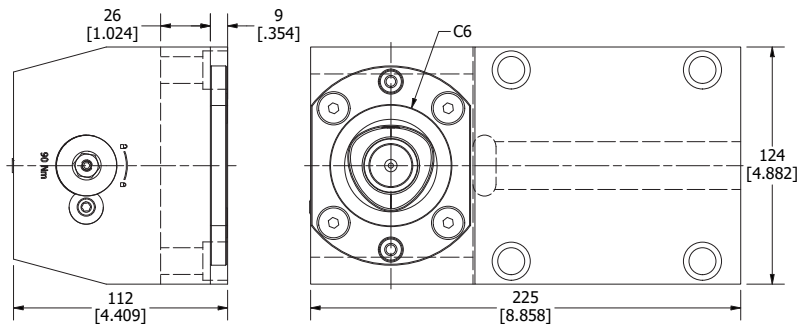
PART NUMBER	DIMENSION 'X'
BMT85-8436 SPT	2.000
BMT85-8437 SPT	2 1/2
BMT85-8475 SPT	3.000
BMT85-8436M SPT	50mm
BMT85-8437M SPT	65mm
BMT85-8480M SPT	80mm

BMT 85 CAPTO ID HOLDER



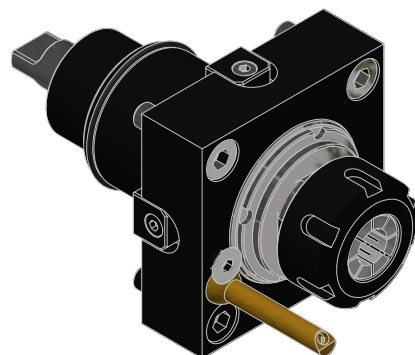
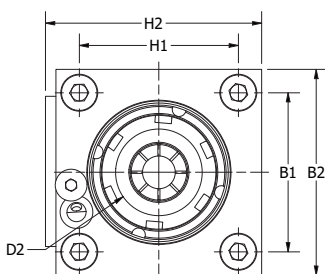
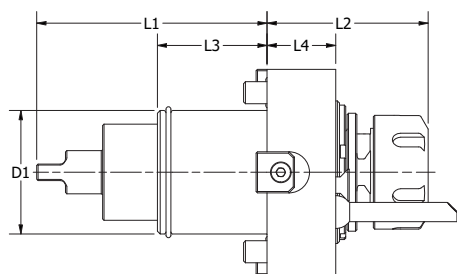
PART NUMBER	TOOL CLAMPING	DIMENSION 'X'
BMT85-C6ID	C6	63mm

BMT 85 CAPTO OD HOLDER



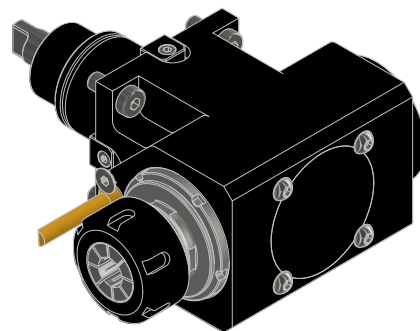
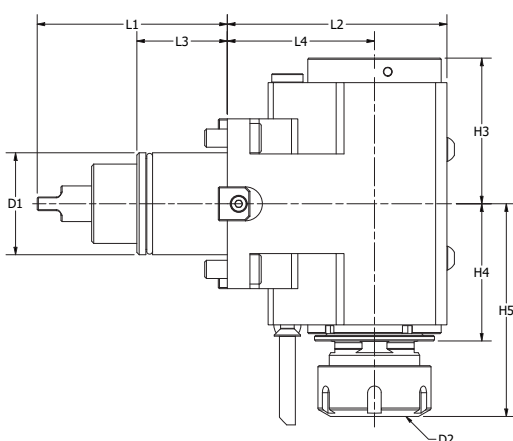
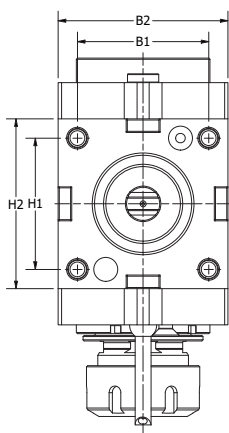
PART NUMBER	TOOL CLAMPING	DIMENSION 'X'
BMT85-C6OD	C6	63mm

BMT 85 STRAIGHT DRILL-MILLING LIVE TOOL



NAME	COOLANT	D1	D2	H1	H2	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT85-ER50-SLT	Ext.	85	6-34 ER50	100	125	100	125	140	115	44.5	74	6000	1:1	150
BMT85-ER50-SLT INT	Internal	85	6-34 ER50	100	125	100	125	140	115	44.5	74	6000	1:1	150

BMT 85 RIGHT ANGLE DRILL-MILLING LIVE TOOL



PART NUMBER	COOLANT	D1	D2	H1	H2	H3	H4	H5	B1	B2	L1	L2	L3	L4	N2 MAX	N1:N2	NM
BMT85-ER50-RA-85CL	Ext.	85	3-34 ER50	100	125	92	89.5	145	100	125	140	136.5	44.5	85	6000	1:1	150
BMT85-ER50-RA-85CL INT	Internal	85	3-34 ER50	100	125	92	89.5	145	100	125	140	136.5	44.5	85	6000	1:1	150



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